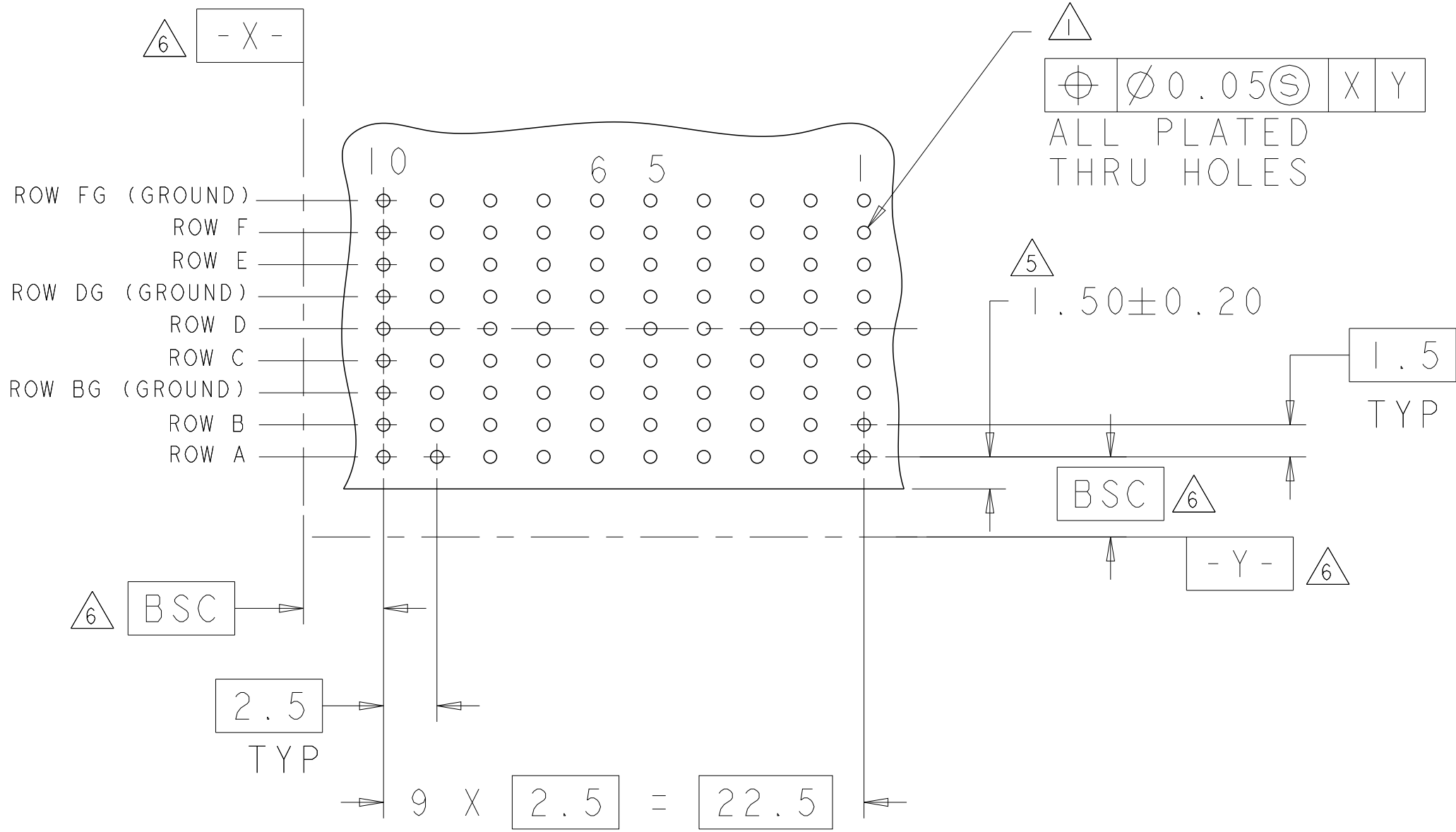
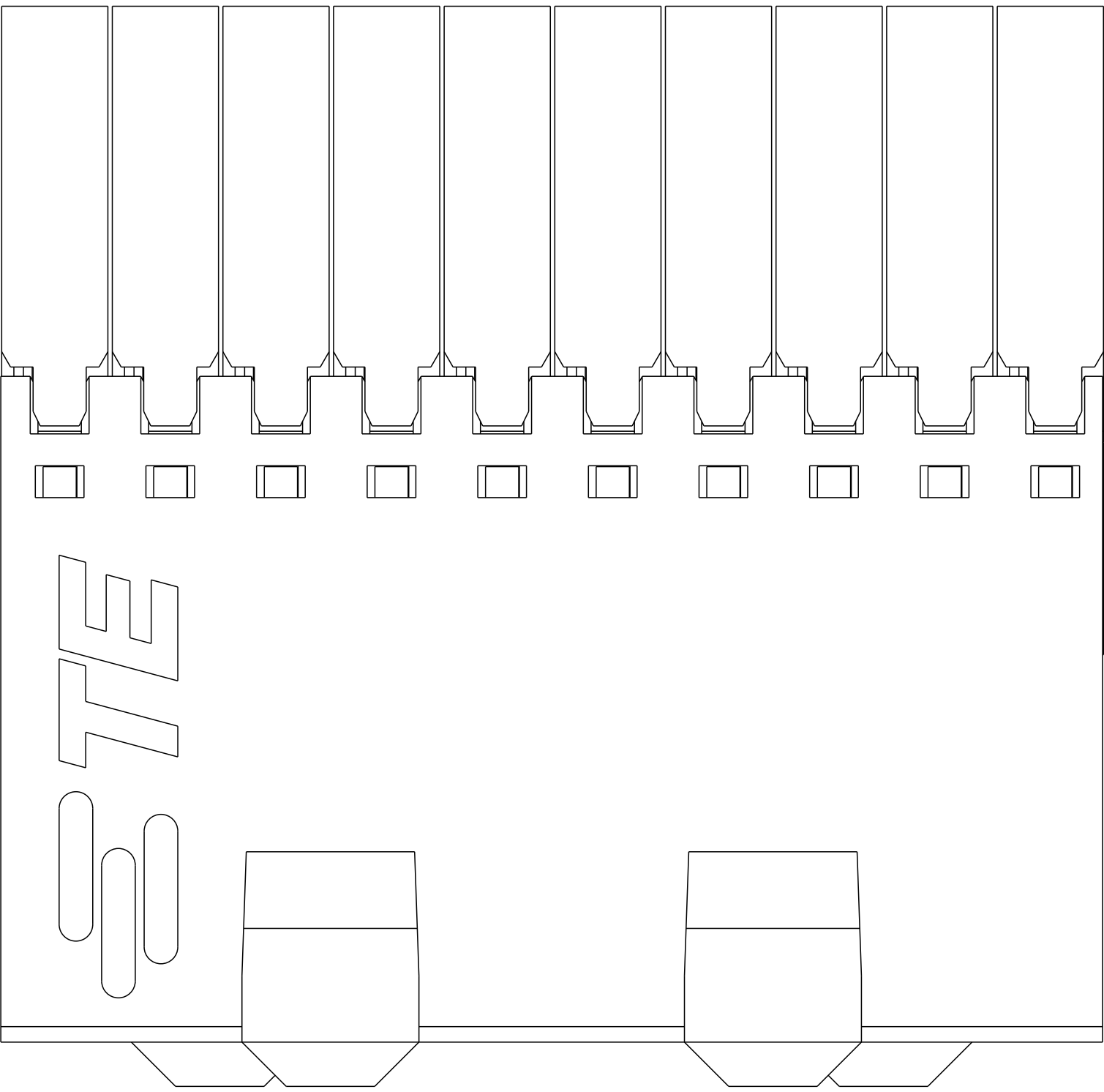
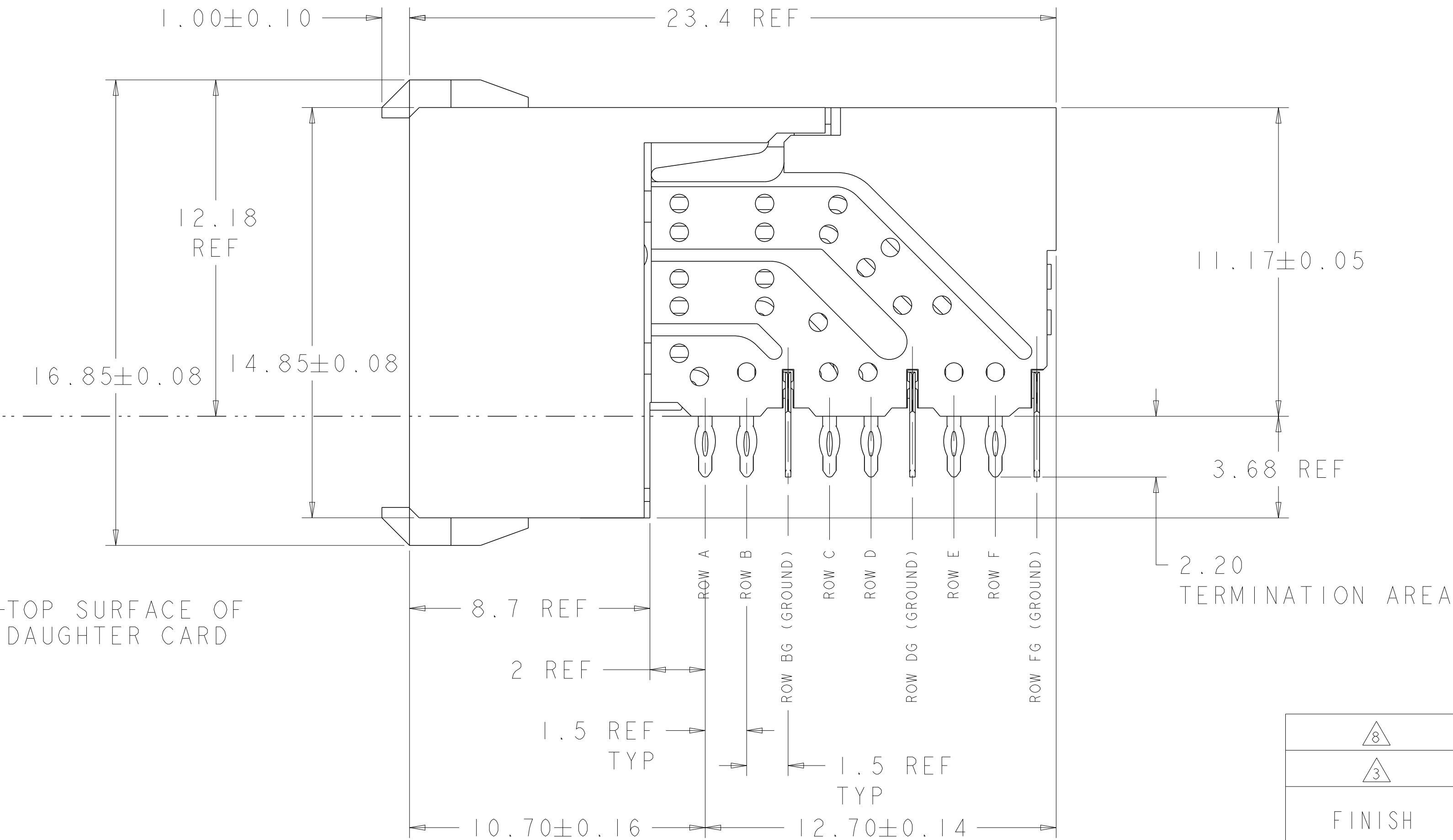
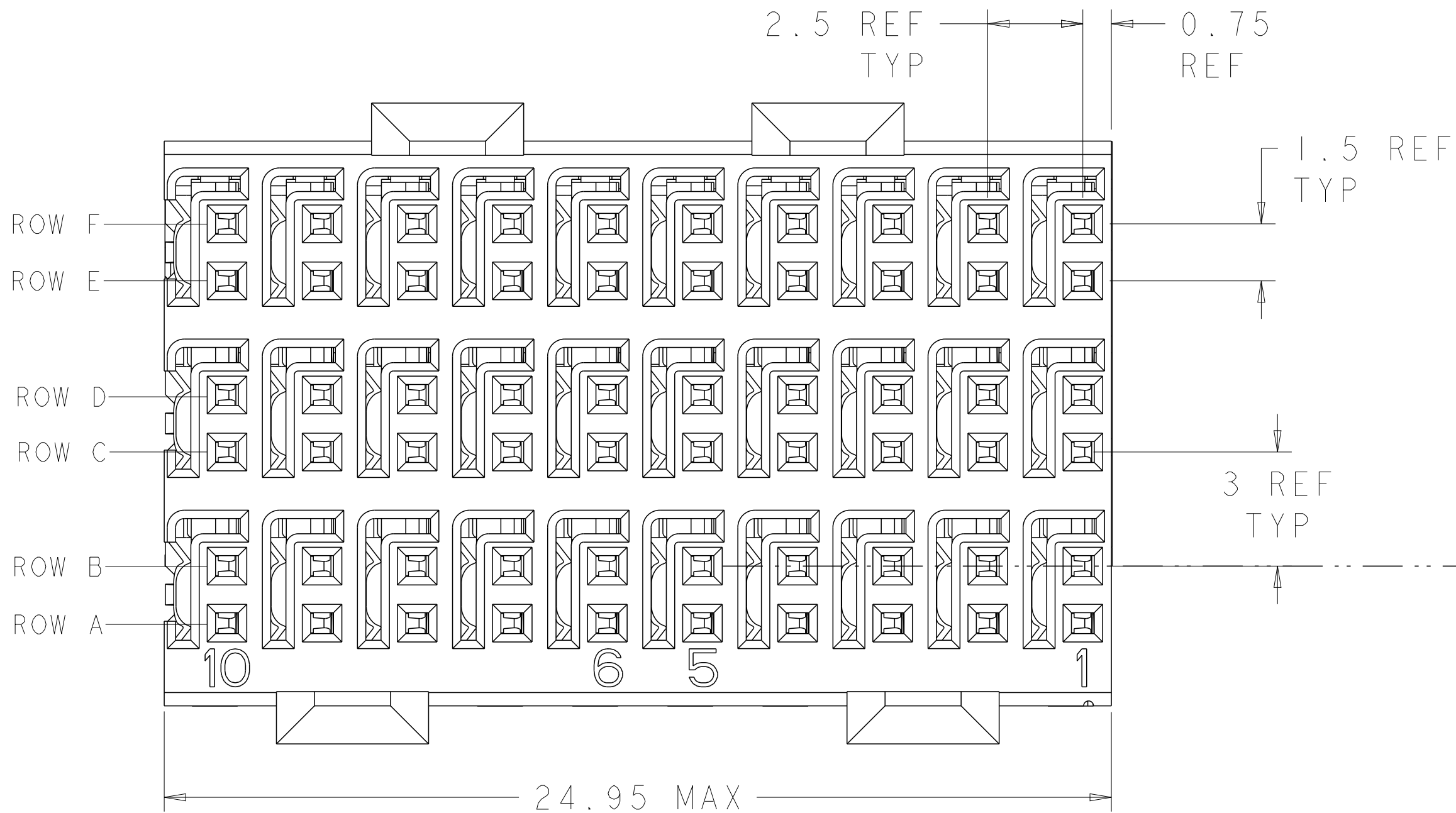


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D		REVISED PER ECO-14-005095	16APR2014	AP	RP
E		REVISED PER ECO-16-008845	26SEP2016	AP	RP
F		REVISED PER ECO-17-013112	13SEP2017	AP	RP

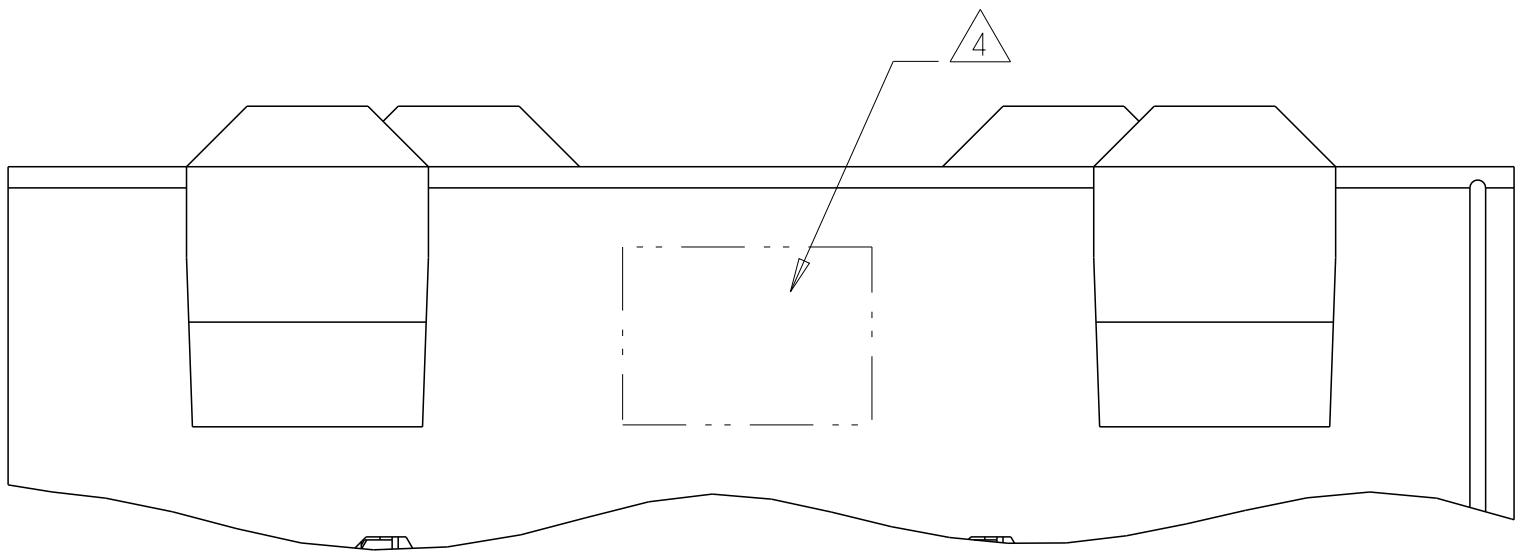


RECOMMENDED PC BOARD LAYOUT,
DAUGHTER BOARD,
COMPONENT SIDE SHOWN
SCALE 4:1

- REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- MATERIAL:
SHIELD - PHOSPHOR BRONZE
CONTACT - COPPER-NICKEL-SILICON
HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5 µm MIN MATTE TIN OVER BASE PLATING
- CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- FINISH: CONTACT AND SHIELD
MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL



TOP SURFACE OF DAUGHTER CARD



8	6469081-2
3	6469081-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. MAGARO 28JUN2004	TE Connectivity	
DIMENSIONS:		CHK R. PATTERSON 28JUN2004		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD R. PATTERSON 7MAY2007	NAME	
	0 PLC ±.01	PRODUCT SPEC	RECEPTACLE ASSEMBLY, 3 PAIR, 25mm, HMZd	
	1 PLC ±.01	APPLICATION SPEC	-	
	2 PLC ±.01	WEIGHT	-	
	3 PLC ±.01	CUSTOMER DRAWING	-	
	4 PLC ±.01	SCALE 3:1	SHEET 1 OF 1	
	ANGLES ±1°	REV F		
MATERIAL	SEE TABLE			