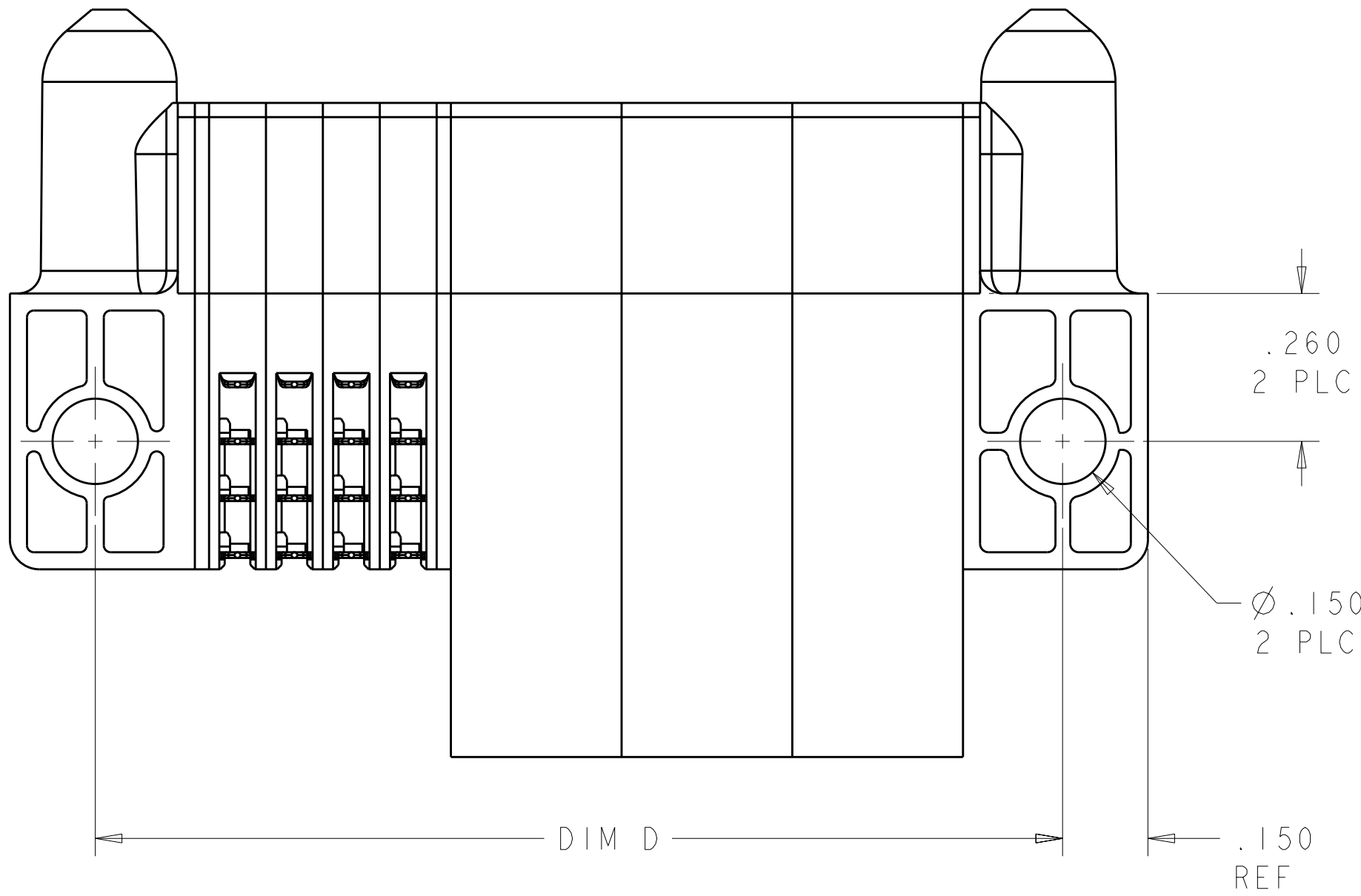
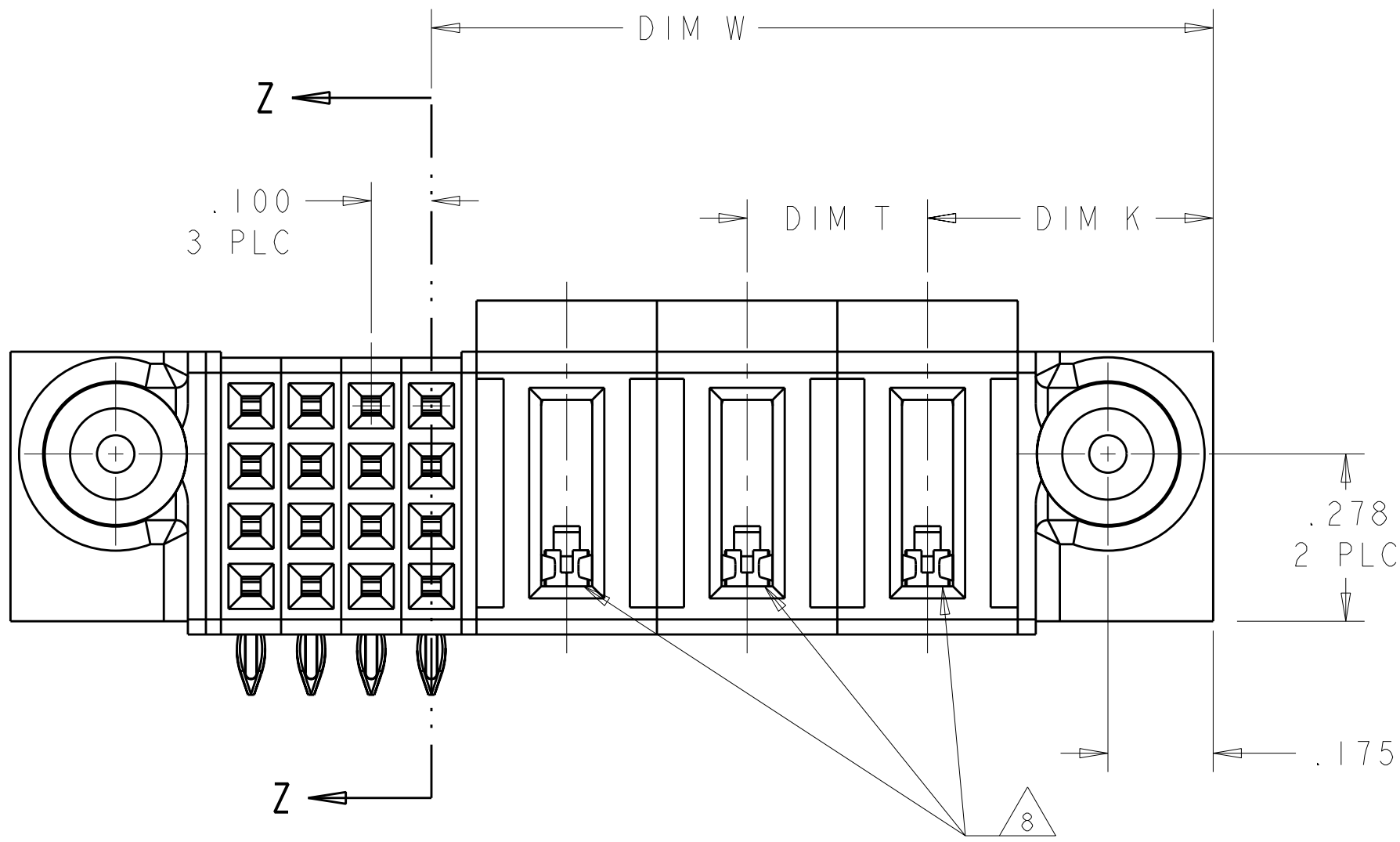
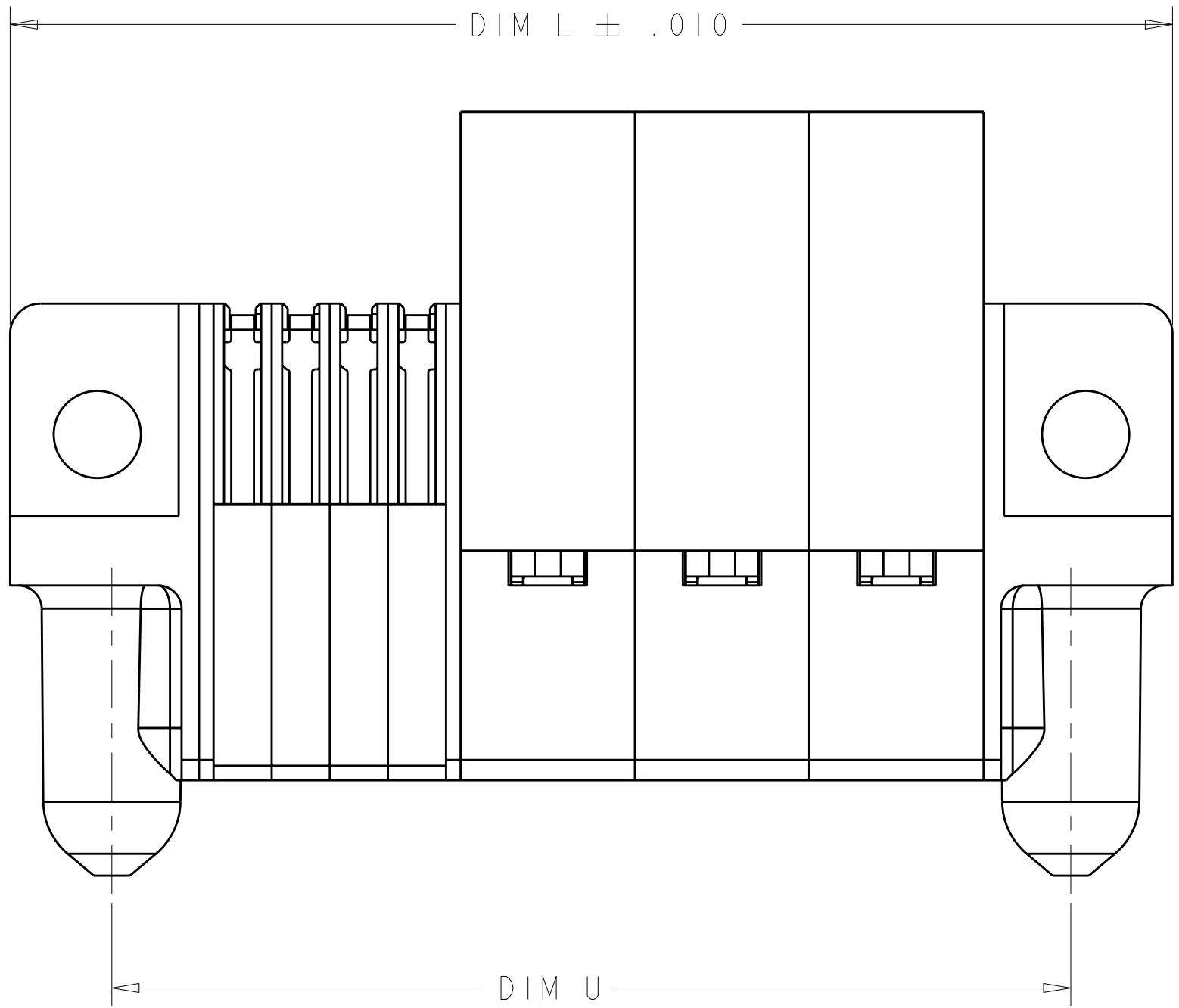
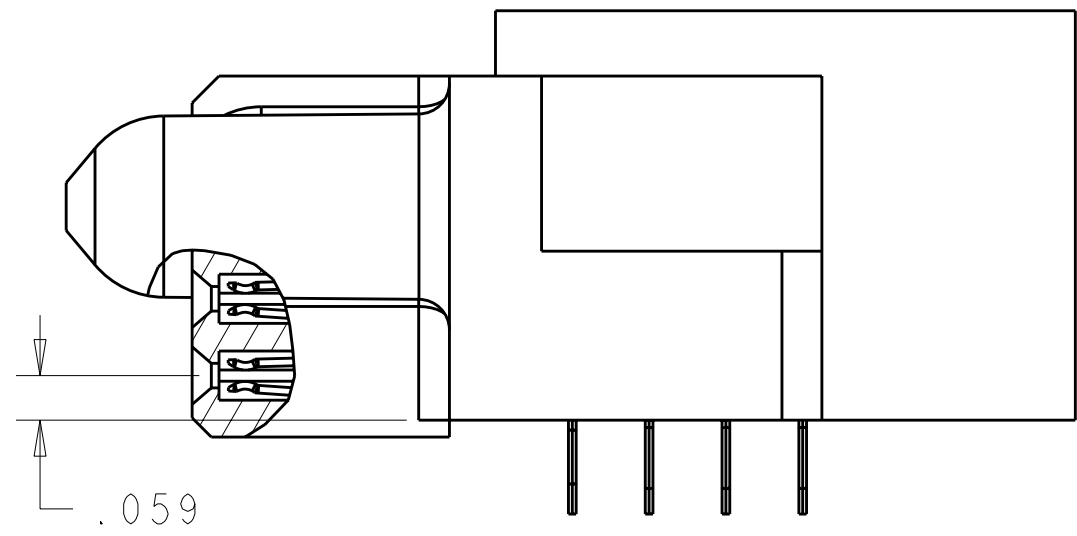
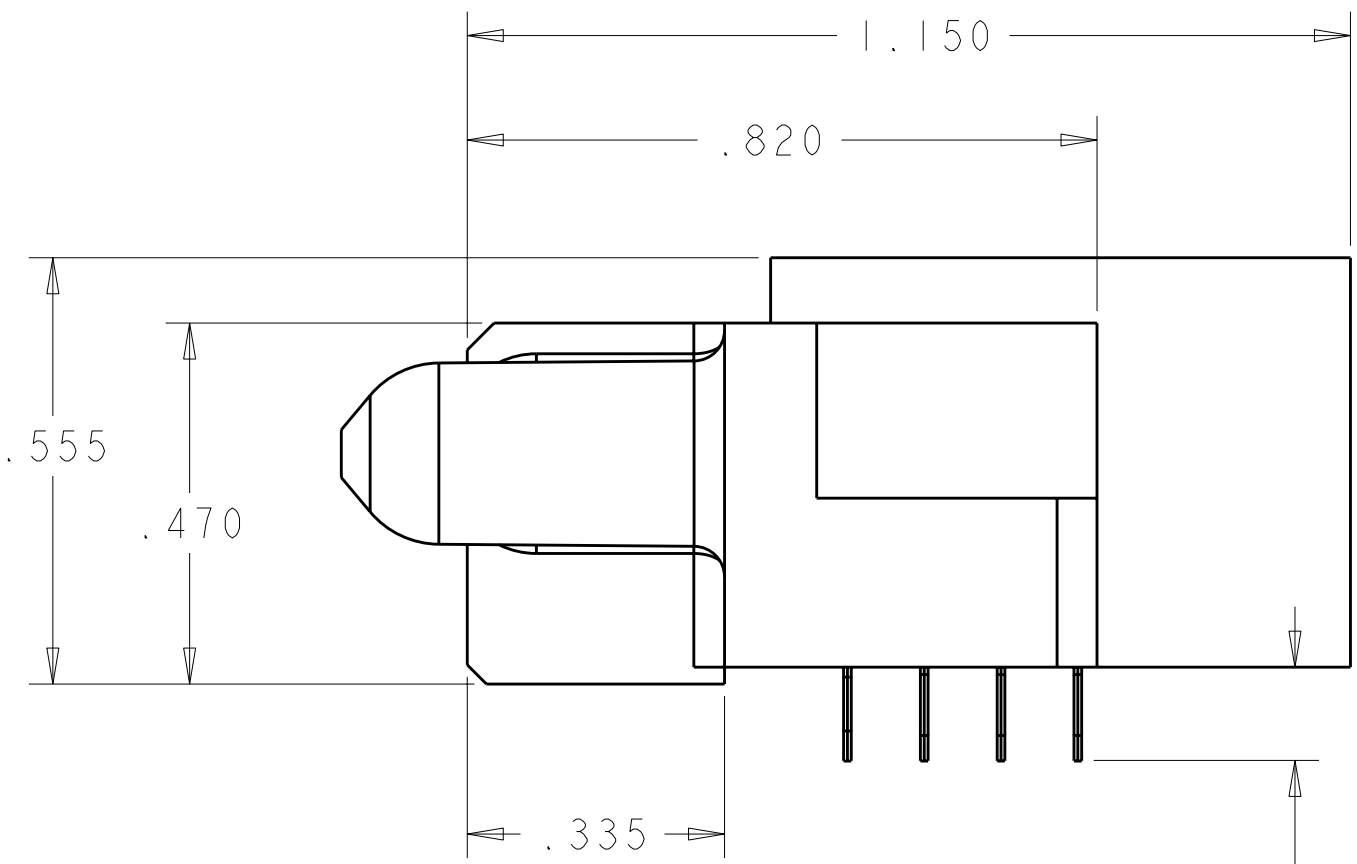


LOC	DIST	REVISIONS						
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			A	REV PER ECR-06-021202	6SEP2006	DZ	SY	
			A2	REVISED	01APR2011	1L	SZ	
			A3	REV PER ECR-11-007251	07APR2011	1L	SZ	



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0.
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN Ni UNDER ALL.
.000030 MIN Au ON CONTACT AREA. .000100 MIN Sn
AT PCB INTERFACE.
POWER CONTACTS - .000050 MIN Ni UNDER ALL.
.000030 MIN Au ON CONTACT AREA. .000100 MIN Sn
AT PCB INTERFACE.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE
- 8 A/C POWER CABLE CONTACT LOADED IN THESE CAVITIES.
- 9 VARIABLE DIMENSIONS SHOW ON PAGE 2

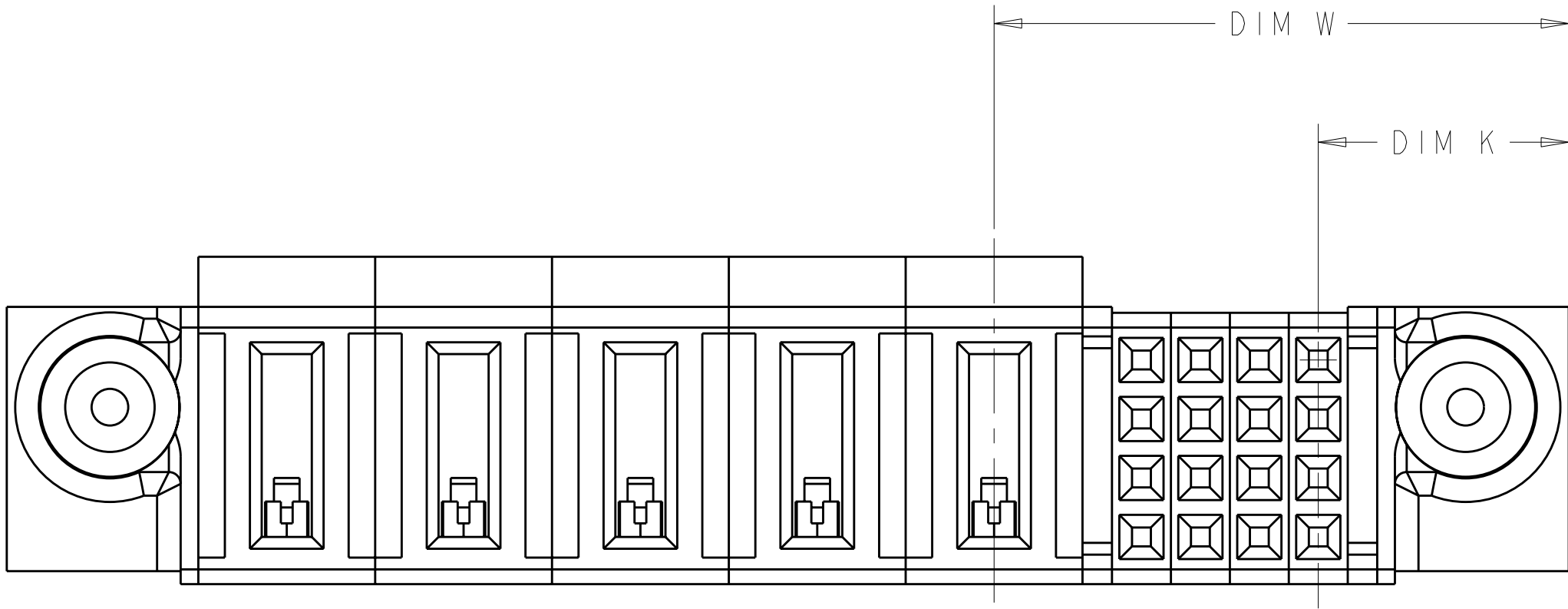


SECTION Z-Z

.300	2.350	.425 ⁹	.925 ⁹	2.300	2.650	16S + 5ACP	6450668-2
.300	1.700	.475	1.300	1.650	2.000	3ACP + 16S	6450668-1
DIM T	DIM D	DIM K	DIM W	DIM U	DIM L	DESCRIPTION	PART NUMBER

NOT DRAWING: IT IS CONTAINED TOGETHER FOR THEE ELECTRONICS CORPORATION IT IS HEREBY RELEASED TO THEE ELECTRONICS CORPORATION IT SHALL BE CONTACTED FOR THEE LATEST REVISION				DWN DENNY ZHU CHK S. ZHAO APVD S. YAO		6SEP2006 6SEP2006		tyco Electronics		Tyco Electronics Shanghai, P.R.China. 200233			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE RECEPTACLE ASSEMBLY A/C PASS THRU W/GUIDES MULTI-BEAM XL							
		9 PLC ±.01 8 PLC ±.01 5 PLC ±.005 4 PLC ±.0020		PRODUCT SPEC 108-1973 APPLICATION SPEC		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		A1		00779		C=6450668		-	
				CUSTOMER DRAWING		SCALE		4:1		SHEET		1 of 4	
												REV A	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



6450668-2

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DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES ±2°

FINISH

MATERIAL

-

FINISH

-

DWN Denny Zhu 6SEP2006

CHK S. Zhao 6SEP2006

APVD S. Yao

PRODUCT SPEC 108-1973

APPLICATION SPEC 114-13038

WEIGHT

CUSTOMER DRAWING

NAME RIGHT ANGLE RECEPTACLE ASSEMBLY A/C PASS THRU W/GUIDES MULTI-BEAM XL

SIZE A1

CAGE CODE 00779

DRAWING NO C=6450668

RESTRICTED TO

SCALE 4:1

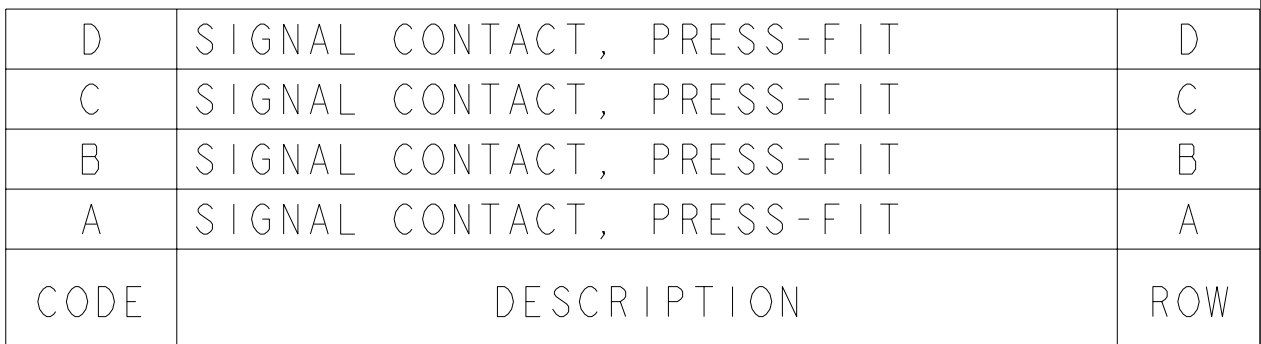
SHEET 2

OF 4

REV A3

Tyco Electronics

Shanghai, P.R.China. 200233

AMP 4805 REV 31MAR2000

