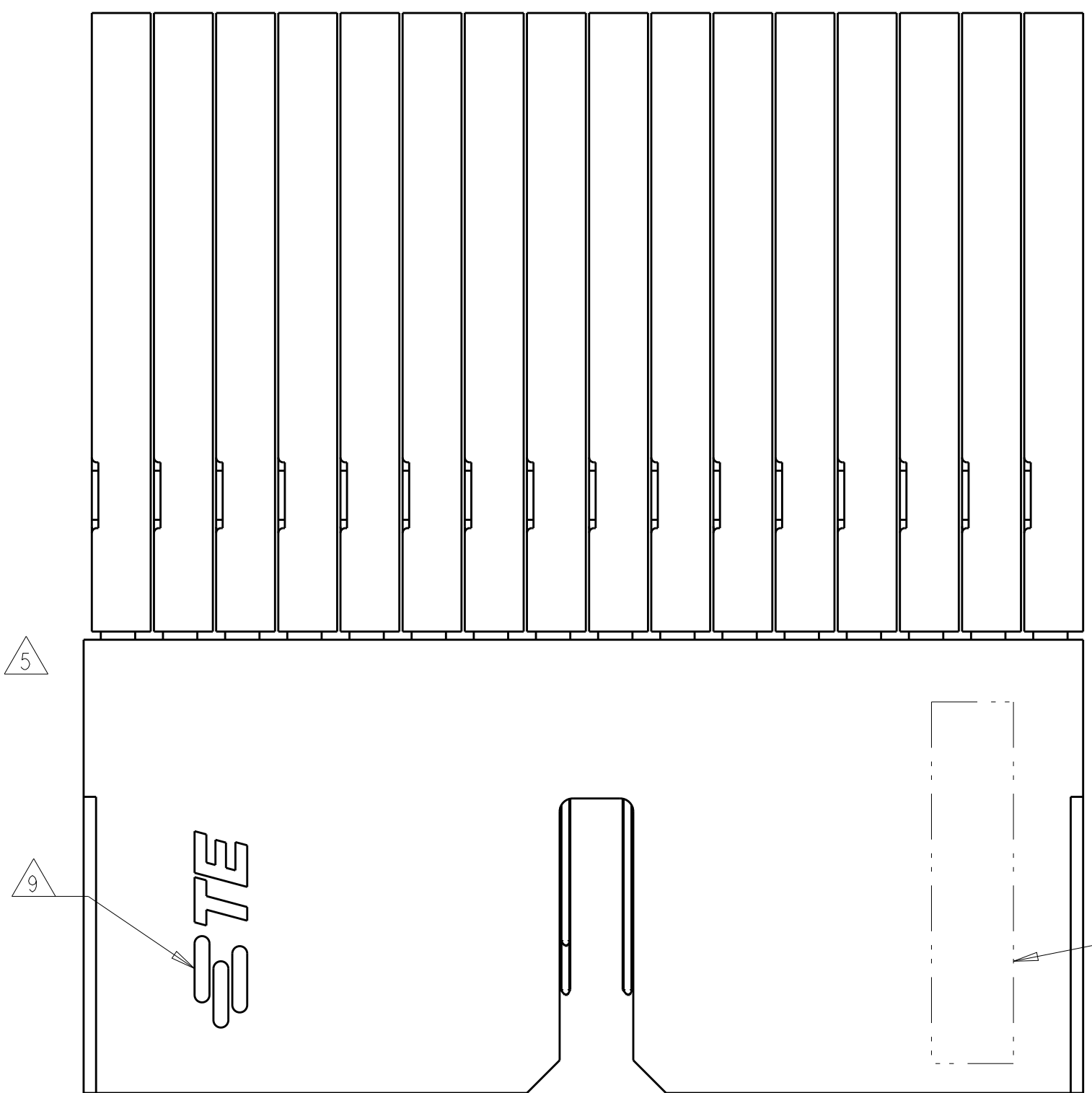




2. FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS
OF TE PRODUCT SPECIFICATION 108-2303; BASED ON
TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY
LEVEL III, APPLICATIONS IN CONTROLLED
ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER
1.27µm MIN NICKEL.
SHIELD 1.27µm MIN NICKEL.

4 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.

5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.

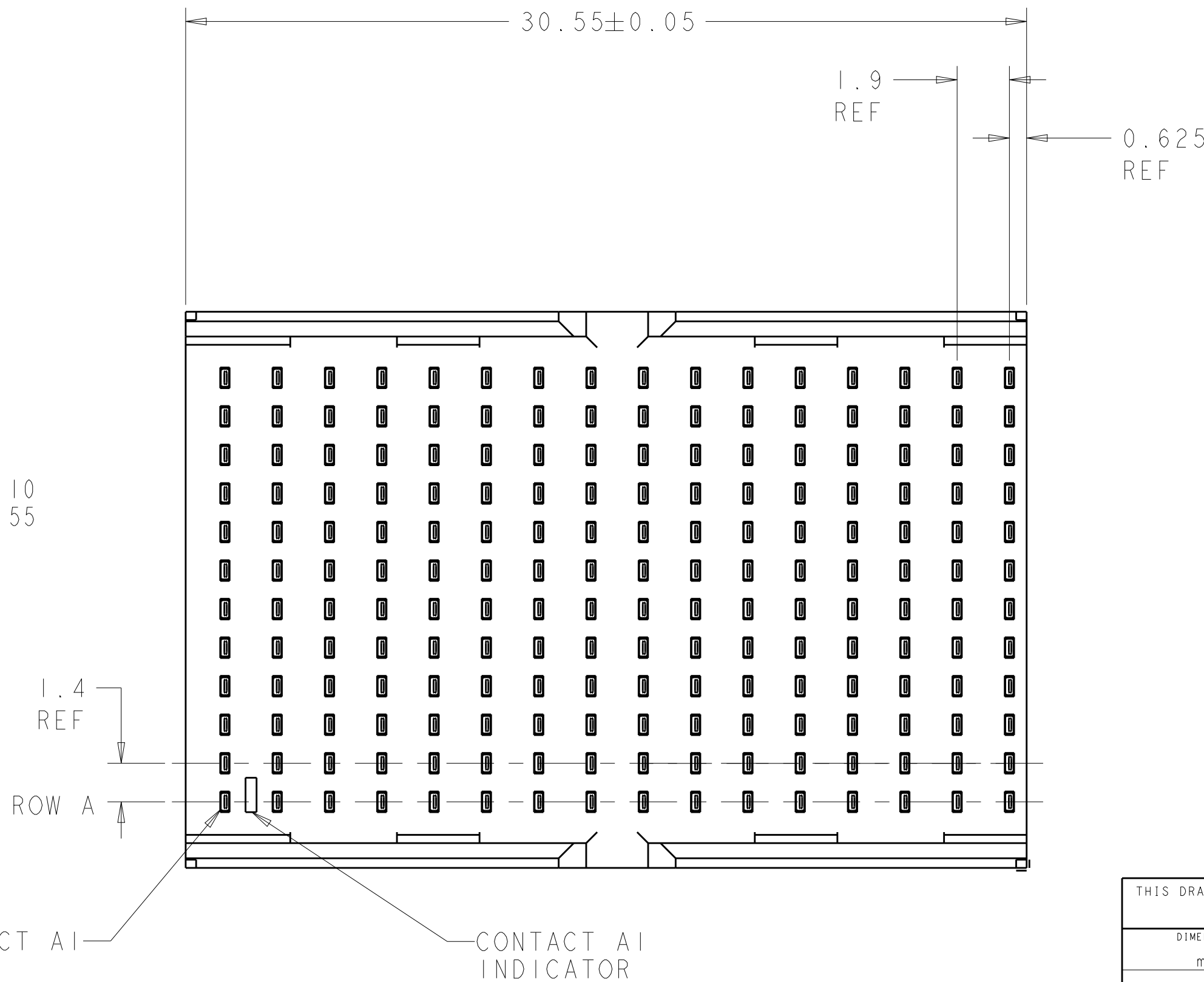
6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE NOVEMBER 1995.

7 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED
PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.

8 ALL GROUNDS IN ODD NUMBERED COLUMNS ARE COMMONED.
ALL GROUNDS IN EVEN NUMBERED COLUMNS, EXCEPT FOR ROW A
ARE COMMONED.

9 SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIMATE ARE

RECOMMENDED PC BOARD LAYOUT
COMPONENT SIDE SHOWN

1934351-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG S. J. MAGARO 16AUG2007		 TE Connectivity	
		CHP W. DAVIS 16AUG2007			
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE HEADER ASSEMBLY, OPEN ENDED, 4 PAIR, 16 COLUMN, Z-PACK TinMan	
mm		FRACTIONAL DECIMAL			
		0 PLOC ±		PRODUCT SPEC APPLICATION SPEC	
		1 PLOC ±			
		2 PLOC ±			
		4 PLOC ±			
ANGLES		° ±		SIZE CASE CODE DRAWING NO	
FINISH				A1 00779 © 1934351	
MATERIAL				RESTRICTED TO	
				SCALE 6:1 SHEET 1 OF 1 REV D	
CUSTOMER DRAWING					