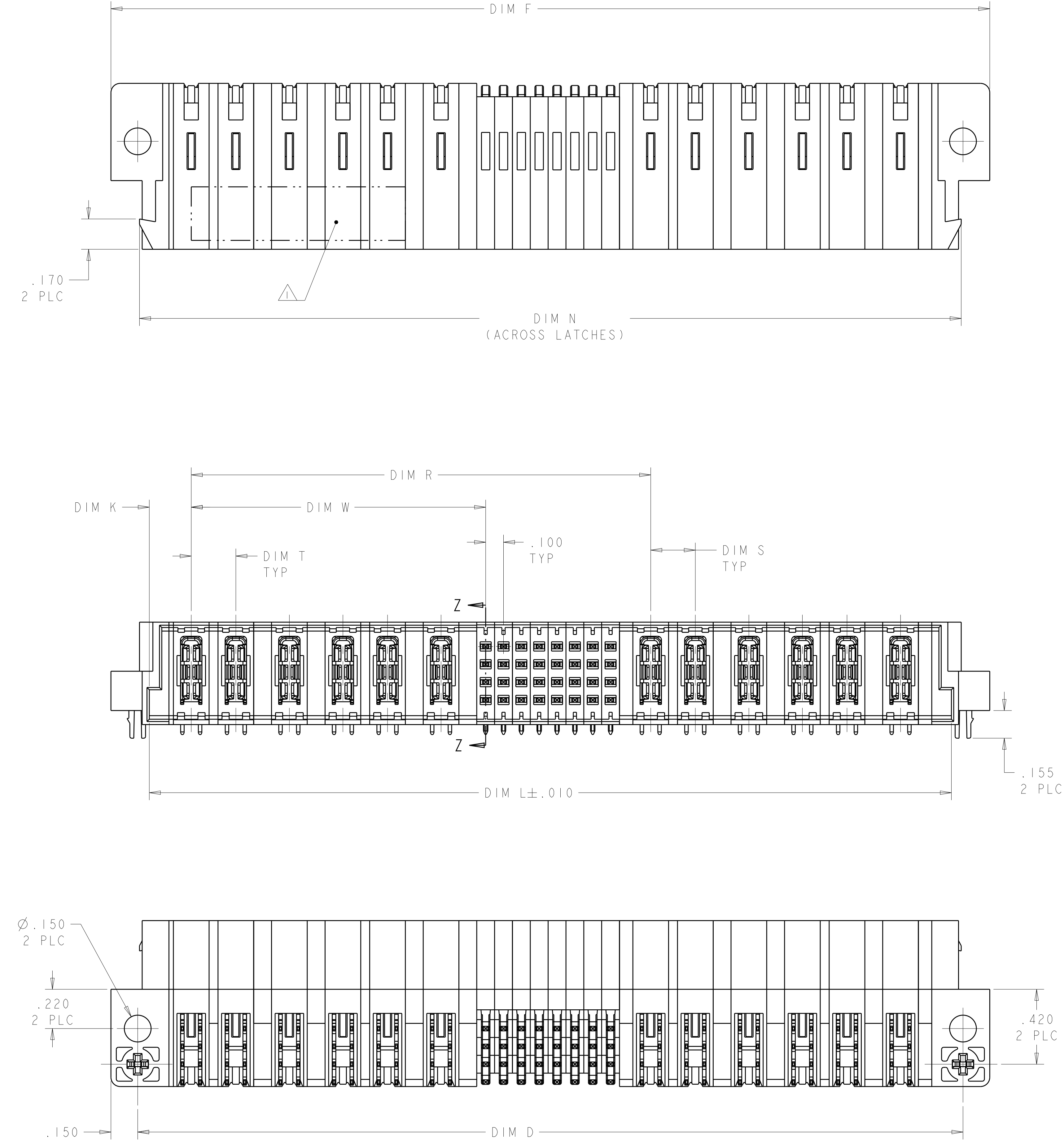
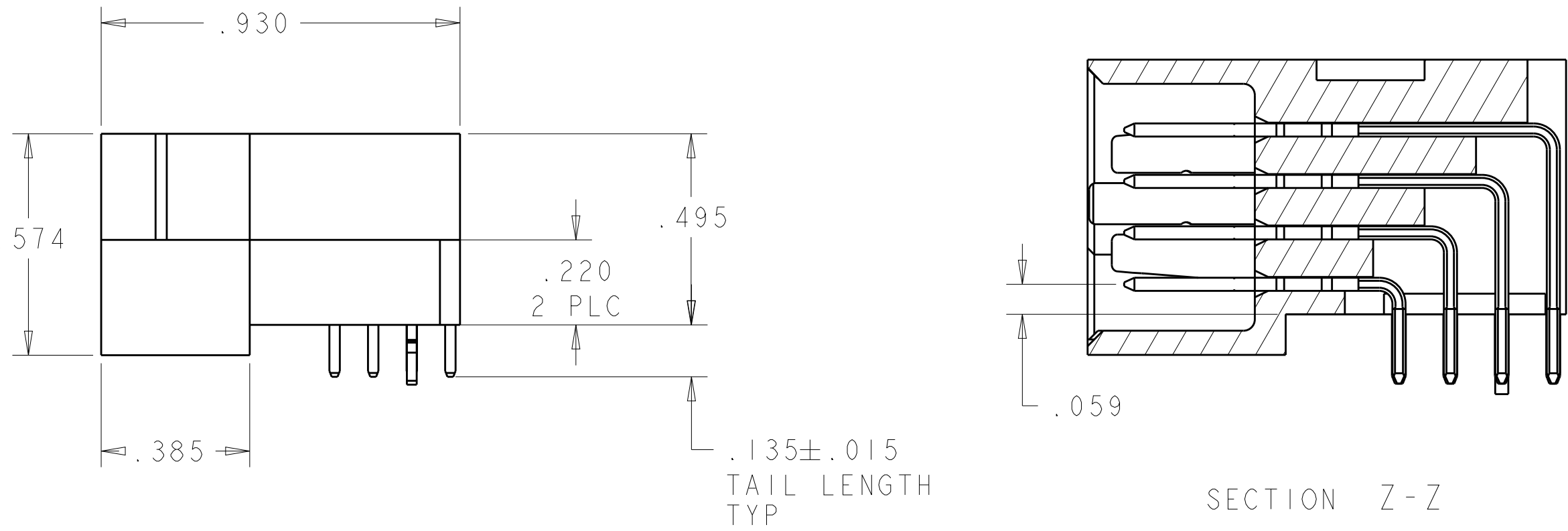


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		A4	ADDED THE DASH NUMBER -5	13DEC2011	ML	SZ



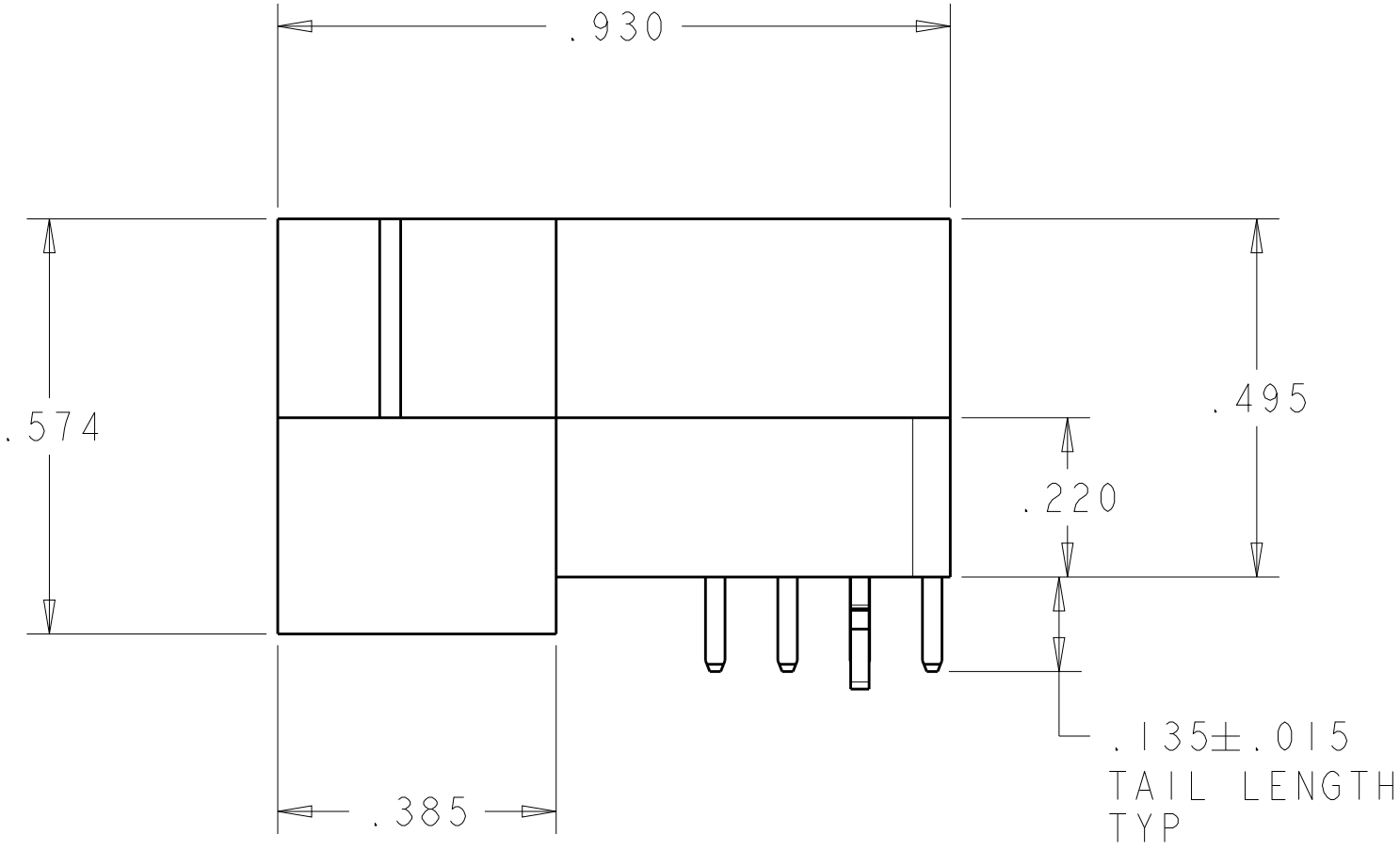
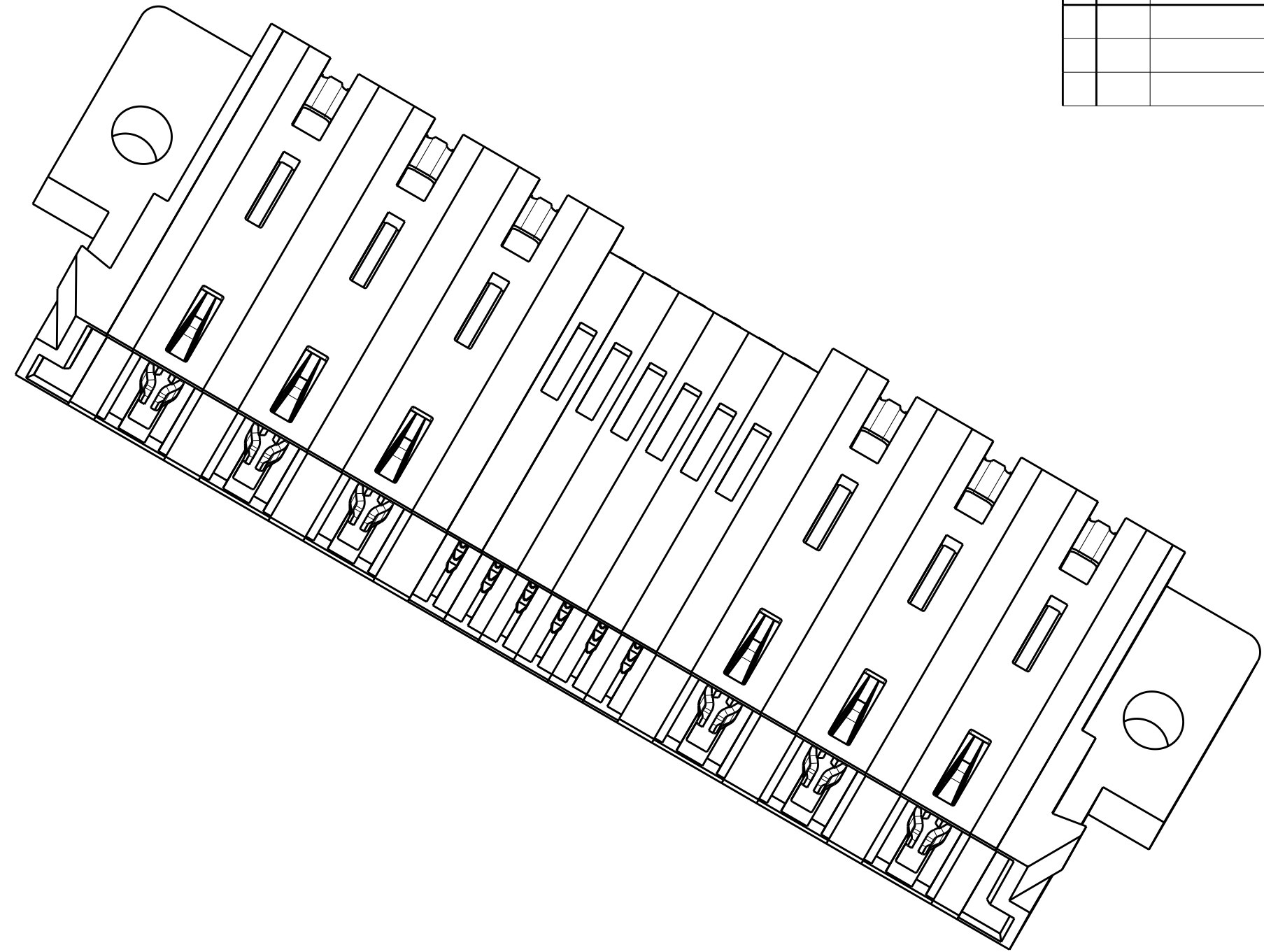
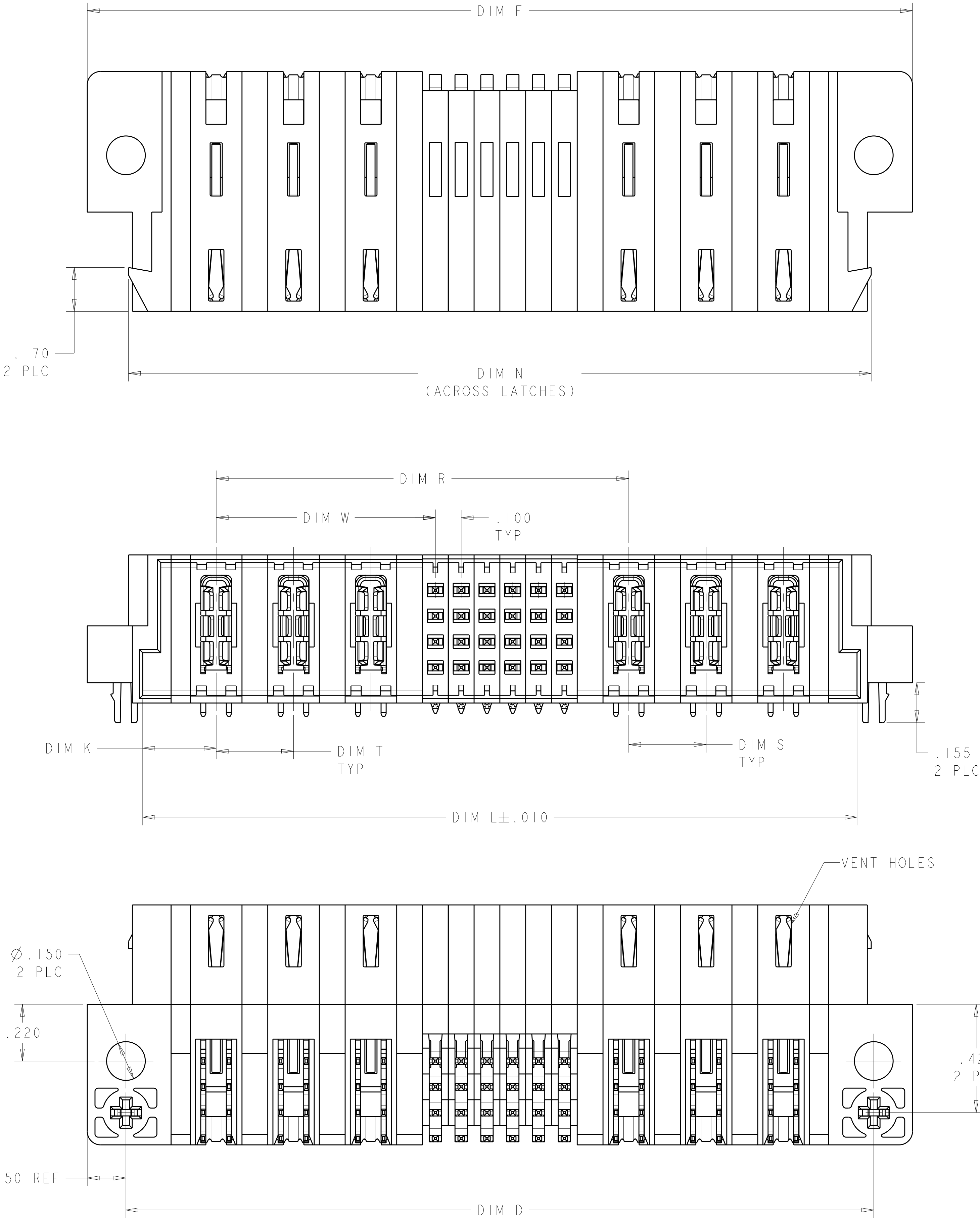
- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 NOT RELEASED FOR PRODUCTION.
- 9 VARIABLE DIMENSION SHOW ON VIEW (SHEET 2).
- 10 THE CONFIGURATION WITH VENT, PLEASE REFER TO SHEET 2.



A4	-	-	.300	-	1.180	1.500	1.200	1.070	.235	3ACP	1892108-5
A2	1.600	.850	.300	.300	2.880	3.200	2.900	2.770	.285	3ACP + 24S + 3ACP	1892108-4
	.950	.225	-	-	1.530	1.850	1.550	1.420	.235	1P + 24S + 1P	1892108-2
8	2.575	1.650	9	9	4.605	4.925	4.625	4.495	.235	6P + 32S + 6P	1892108-1
	DIM R	DIM W	DIM T	DIM S	DIM N	DIM F	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN C. ZHOU CHK S. ZHAO APVD S. YAO	19MAR2007 19MAY2007 -	TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME	
0 PLC ±.01		1 PLC ±.01		108-2292		RIGHT ANGLE HEADER ASSEMBLY W/END LATCHES MULTI-BEAM XLE	
2 PLC ±.01		3 PLC ±.005		APPLICATION SPEC		SIZE	
4 PLC ±.002		ANGLES ±.0020		114-13251		CAGE CODE	
FINISH		WEIGHT		114-13251		DRAWING NO	
MATERIAL		CUSTOMER DRAWING		A100779		C=1892108	
SCALE		4:1		SHEET		1 OF 4	
REV		A4		RESTRICTED TO		-	

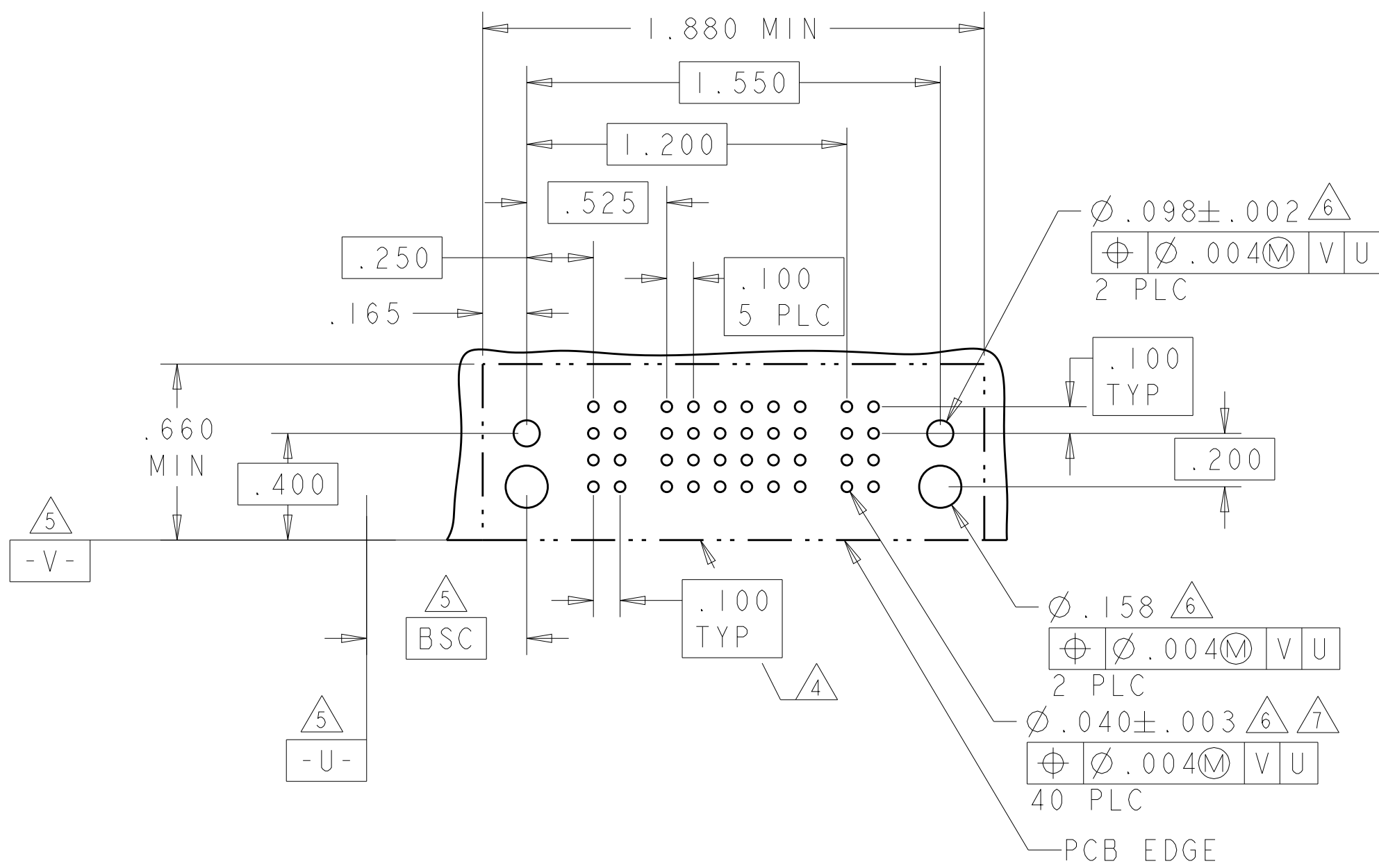
LOC		DIST		REVISONS			
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



THE CONFIGURATION WITH VENT HOLES
PART NO.: 1892108-4

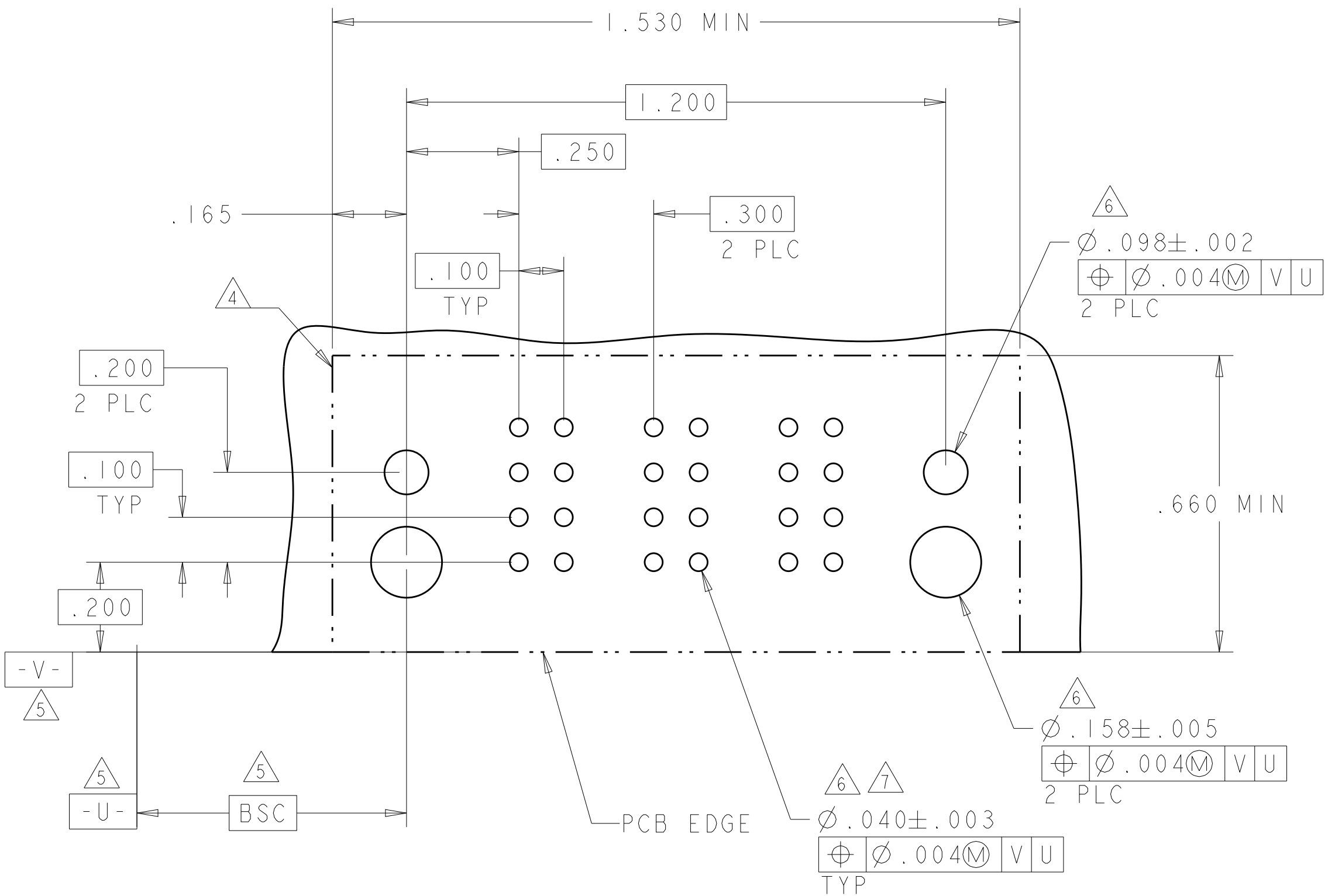
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. ZHOU CHK S. ZHAO APVD S. YAO	19MAR2007 19MAY2007 -
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME
0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±.2° FINISH		PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13251 WEIGHT -	RIGHT ANGLE HEADER ASSEMBLY W/END LATCHES MULTI-BEAM XLE
MATERIAL -		CUSTOMER DRAWING	SIZE A1
		SCALE 4:1	SHEET 2 OF 4
		REV A4	RESTRICTED TO -

PART NUMBER	ROWS		POWER	SIGNAL						POWER		
			P1	1	2	3	4	5	6	P2		
1892108-2	D C B A		TM	J	J	J	J	J	J	J	TM	
				K	K	K	K	K	K	K		
				N	N	N	N	N	N	N		
				S	S	S	S	S	S	S		
HD												
IP + 24S + IP												



THIS DRAWING IS A CONTROLLED DOCUMENT		DWN C. ZHOU 19MAR2007 CHG S. ZHAO 19MAY2007 APP'D S. YAO		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE HEADER ASSEMBLY W/END LATCHES MULTI-BEAM XLE	
		0 PLOC 1 PLOC 2 PLOC 3 PLOC 4 PLOC ANGLES FINISH		PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13251 WEIGHT CUSTOMER DRAWING	
MATERIAL -		- - - - - - -		SIZE CASE CODE DRAWING NO 100779 C=1892108 RESTRICTED TO -	
				SCALE 4:1 SHEET 3 of 4 REV A	

PART NUMBER	ROWS	POWER				
		P1	P2	P3		
1892108-5	D		TM	TM	TM	
	C					
	B					
	A					
3 ACP						

4805 (3/11)