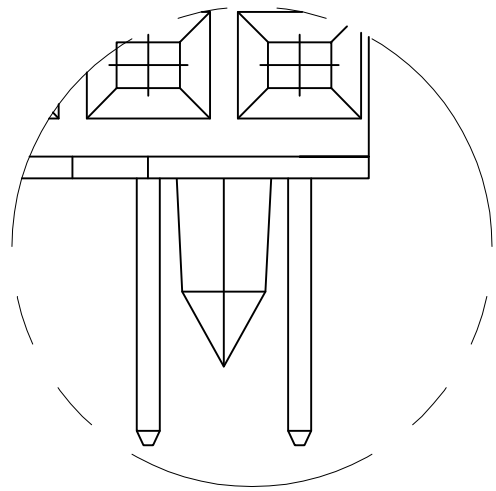
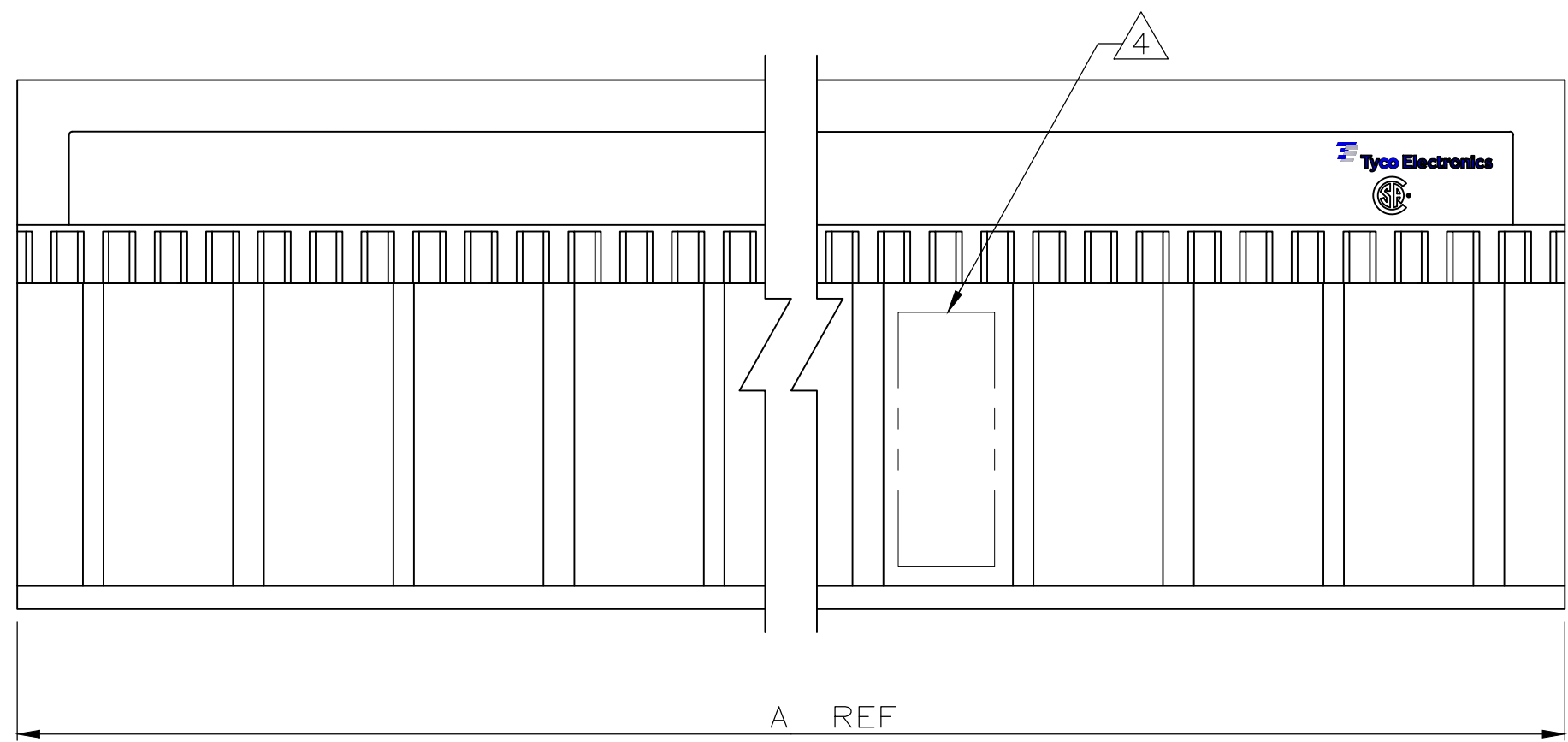


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AD4	REVISED PER ECO-20-013368	24SEP2020	RZ	HL

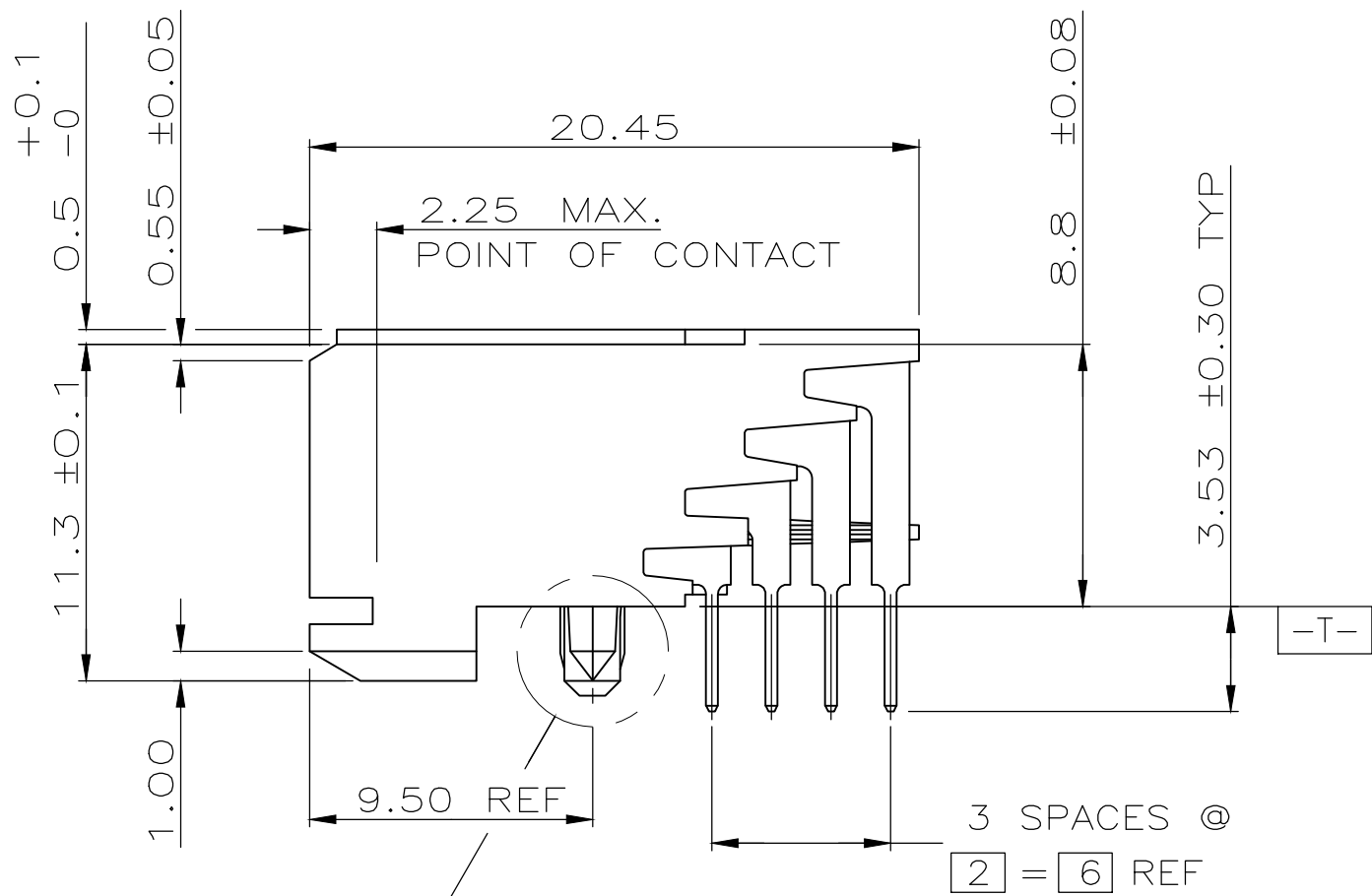
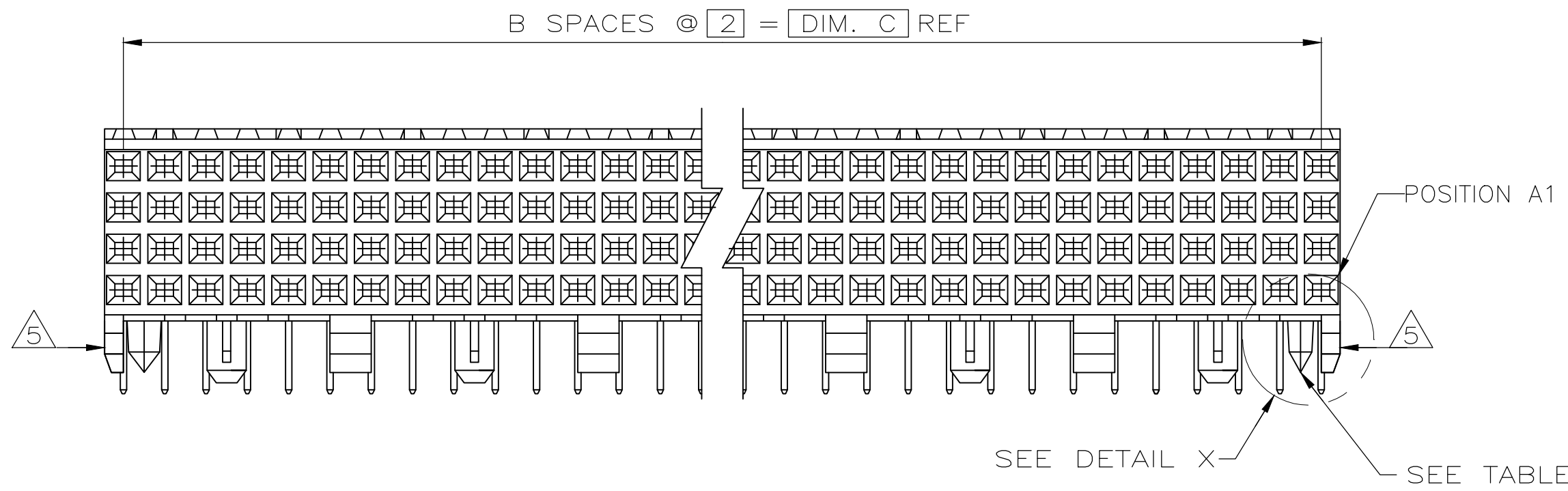
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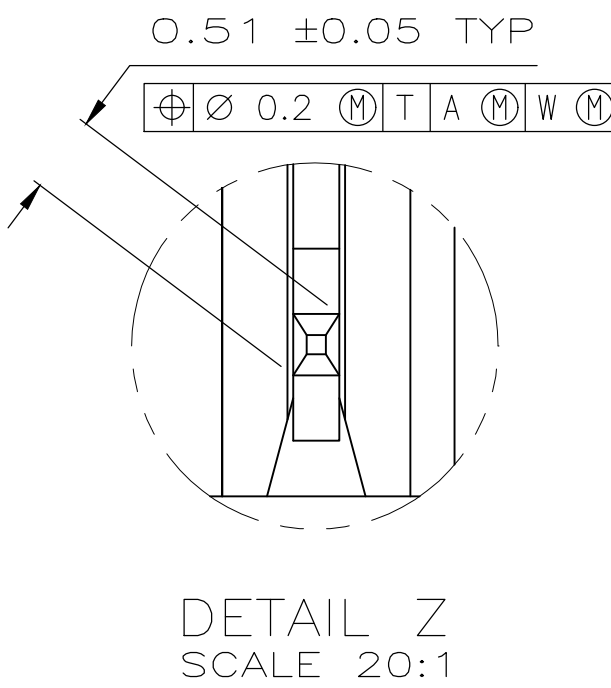
DETAIL X
SCALE 10:1

- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER.
COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR-BRONZE.
- 3 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT) -
0.00127 MIN. NICKEL
ON MATING SURFACES-
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT
ON LEADS-
0.00381 MIN. TIN-LEAD, OVER UNDERPLATE
- LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER TYCO SPEC 112-1002 AFTER PLATING.
- 4 PART MARKING PER AMP INCORPORATED SPECIFICATION 115-9009, LOCATED
APPROXIMATELY AS SHOWN.
- 5 CUSTOMIZED PART, HOUSING MOLDED WITHOUT END GUIDE LUGS.
- 6 OBSOLETE PART NUMBER.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

C

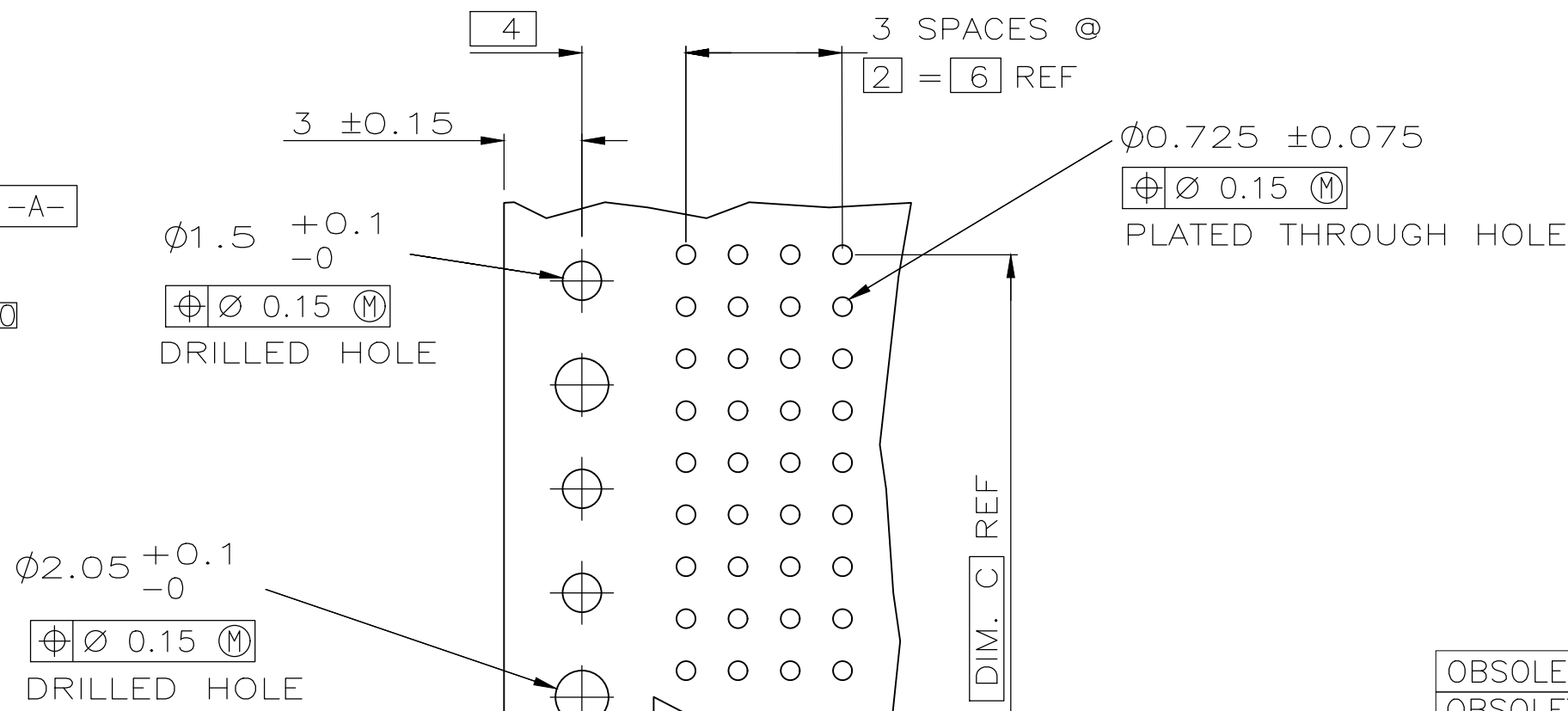
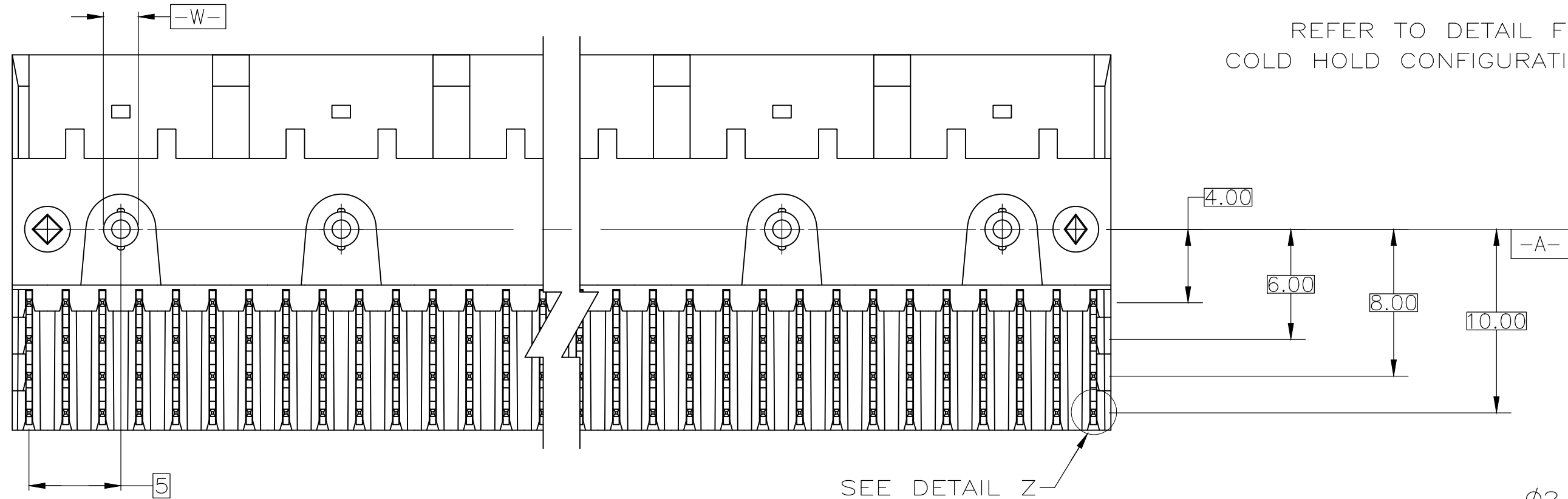


REFER TO DETAIL FOR
COLD HOLD CONFIGURATION

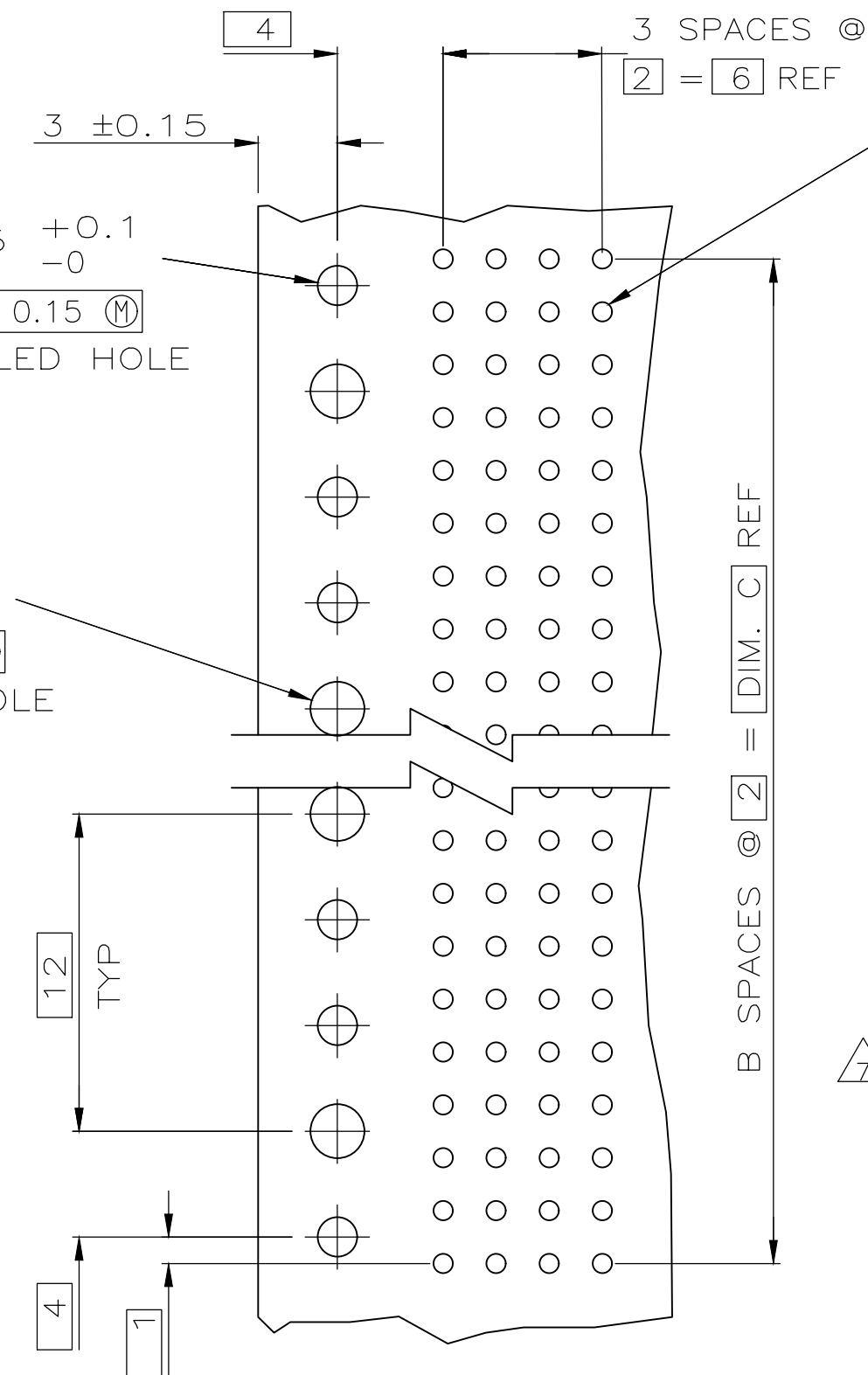


DETAIL Z
SCALE 20:1

B



Ø 2.05 +0.1 -0
Ø 0.15 (M)
DRILLED HOLE



RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

TYPICAL COLD HOLD
FOR ALL ASSEMBLIES

OBSOLETE	YES	94	47	95.88	3	192	2-536510-4
OBSOLETE	YES	46	23	47.88	3	96	2-536510-3
5 6	NO	34	17	35.88	3	72	1-536510-5
5 6	NO	22	11	23.88	3	48	1-536510-4
5 6	NO	94	47	95.88	3	192	1-536510-3
5 6	NO	106	53	107.88	3	216	1-536510-2
5 6	NO	70	35	71.88	3	144	1-536510-1
7	NO	130	65	131.88	3	264	1-536510-0
OBSOLETE	NO	106	53	107.88	3	216	536510-9
7	NO	118	59	119.88	3	240	536510-8
OBSOLETE	NO	82	41	83.88	3	168	536510-7
	NO	58	29	59.88	3	120	536510-6
	NO	70	35	71.88	3	144	536510-5
	NO	94	47	95.88	3	192	536510-4
	NO	46	23	47.88	3	96	536510-3
	NO	22	11	23.88	3	48	536510-2
	YES	10	5	11.88	3	24	536510-1
POSITIONING PEGS		C	B	A	FINISH	NO OF POSN	PART NUMBER

7 SUPERCEDED BY 5536510-8
7 OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.LOCONDR0 CHK S.HEADER APVD D.BAECHTEL PRODUCT SPEC	09/04/92 01/26/93 1/26/93	NAME	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	SIZE CAGE CODE DRAWING NO	RESTRICTED TO	RECEPTACLE ASSEMBLY, SIGNAL MODULE, Z-PACK 2mm FB, 4 ROW, 3.53mm LEAD LENGTH	
MATERIAL 1 2	FINISH 3	WEIGHT 0.000000	A1 00779	536510	
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 1	REV AD4	