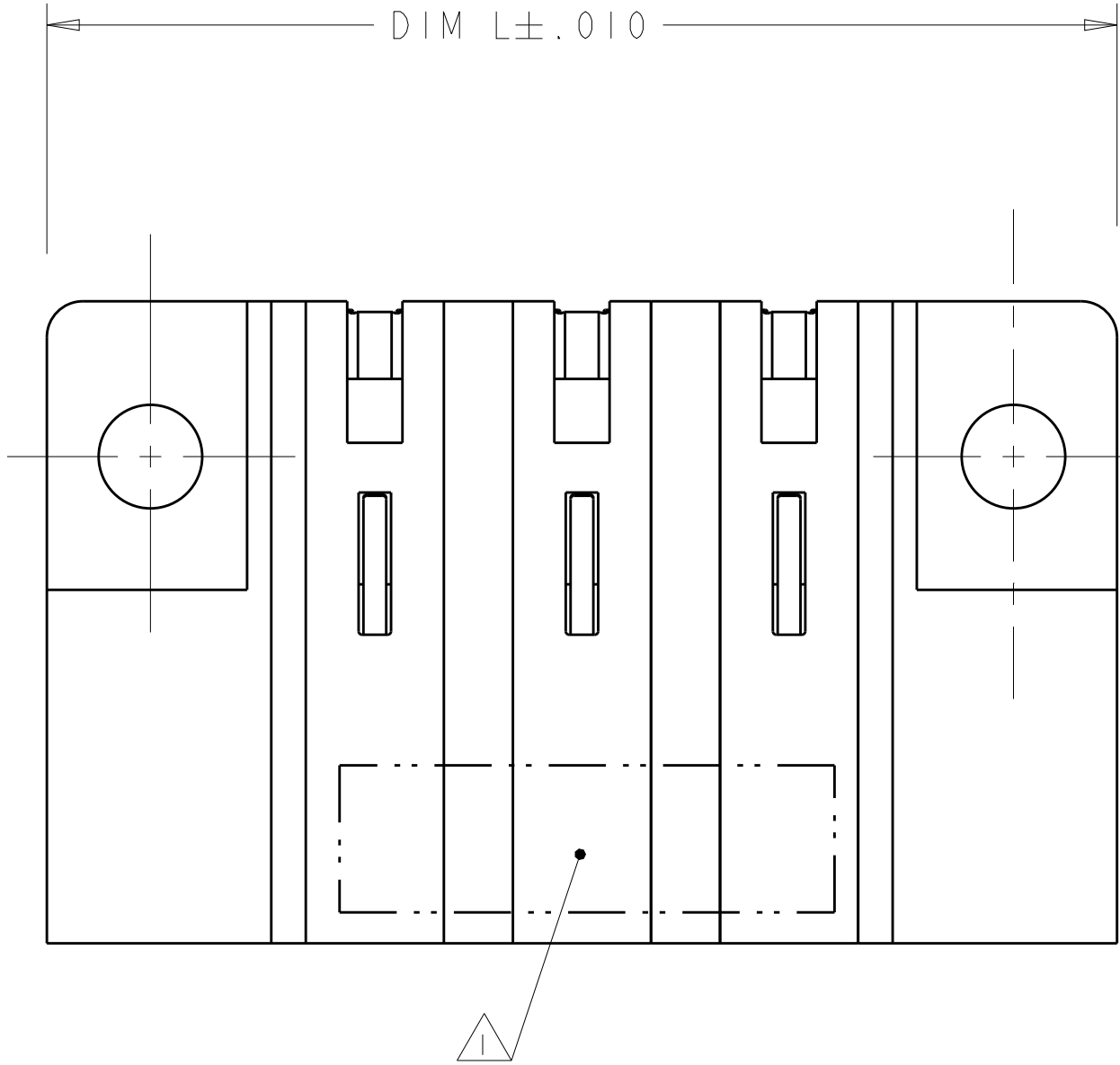
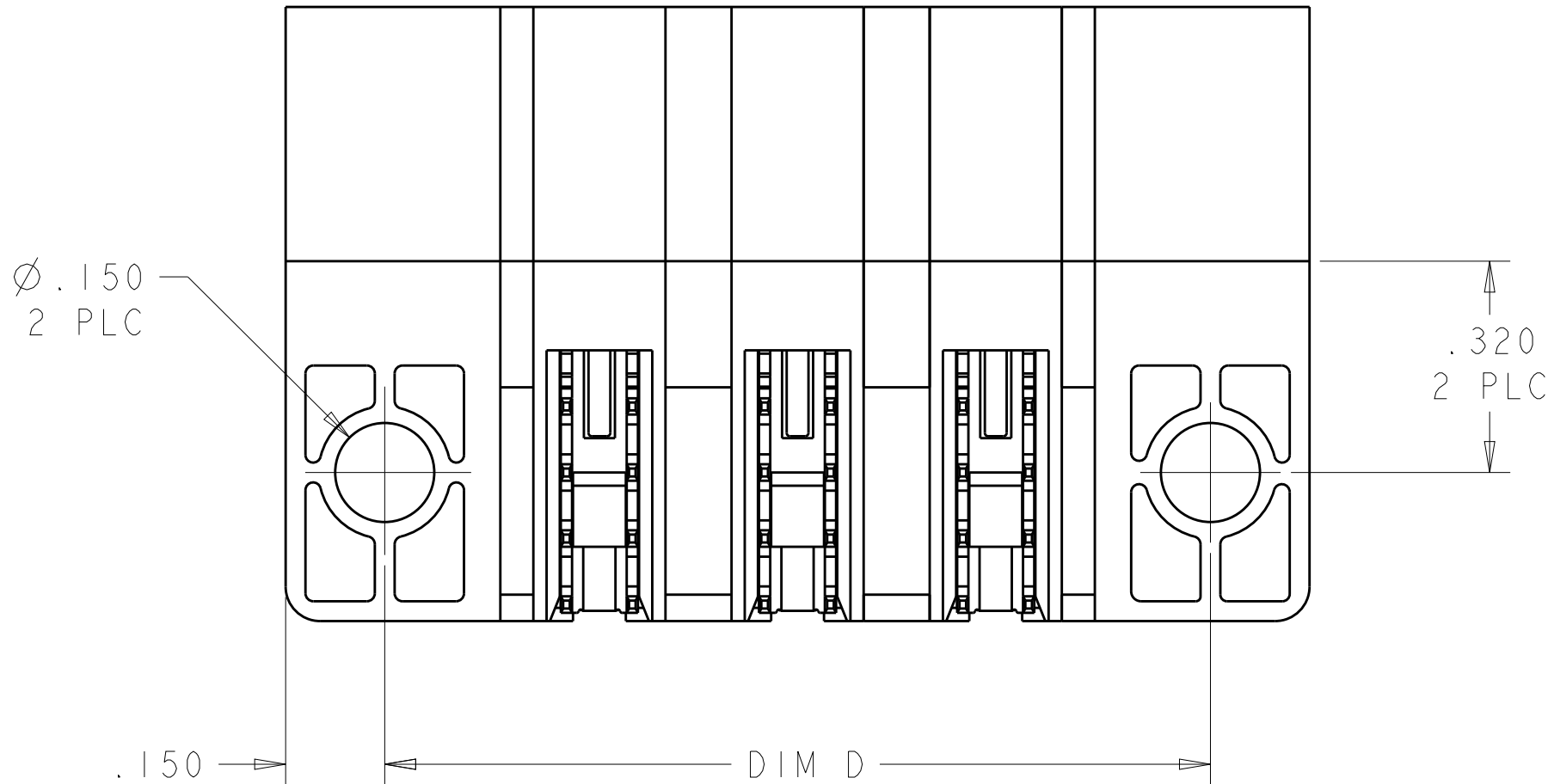
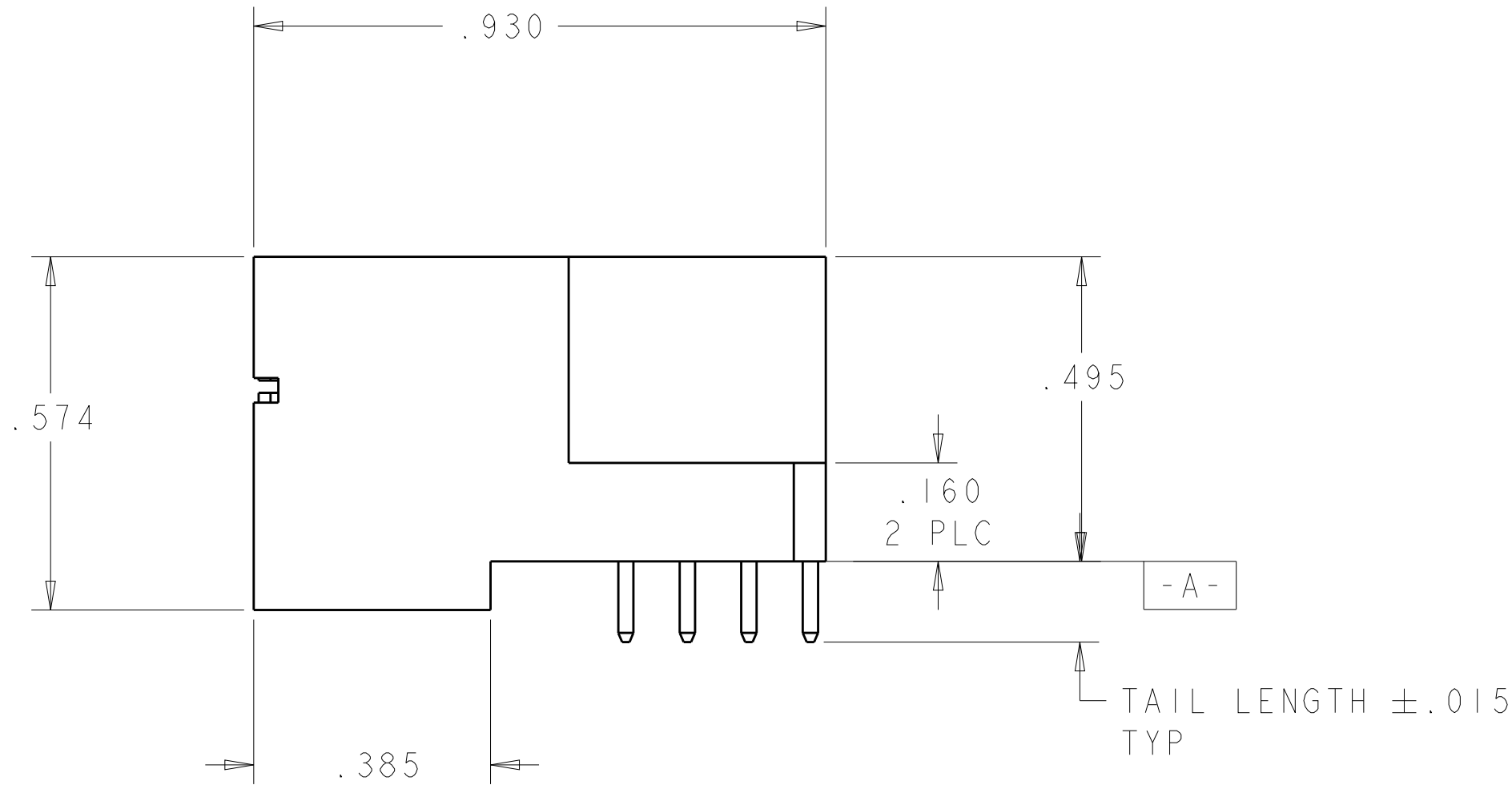
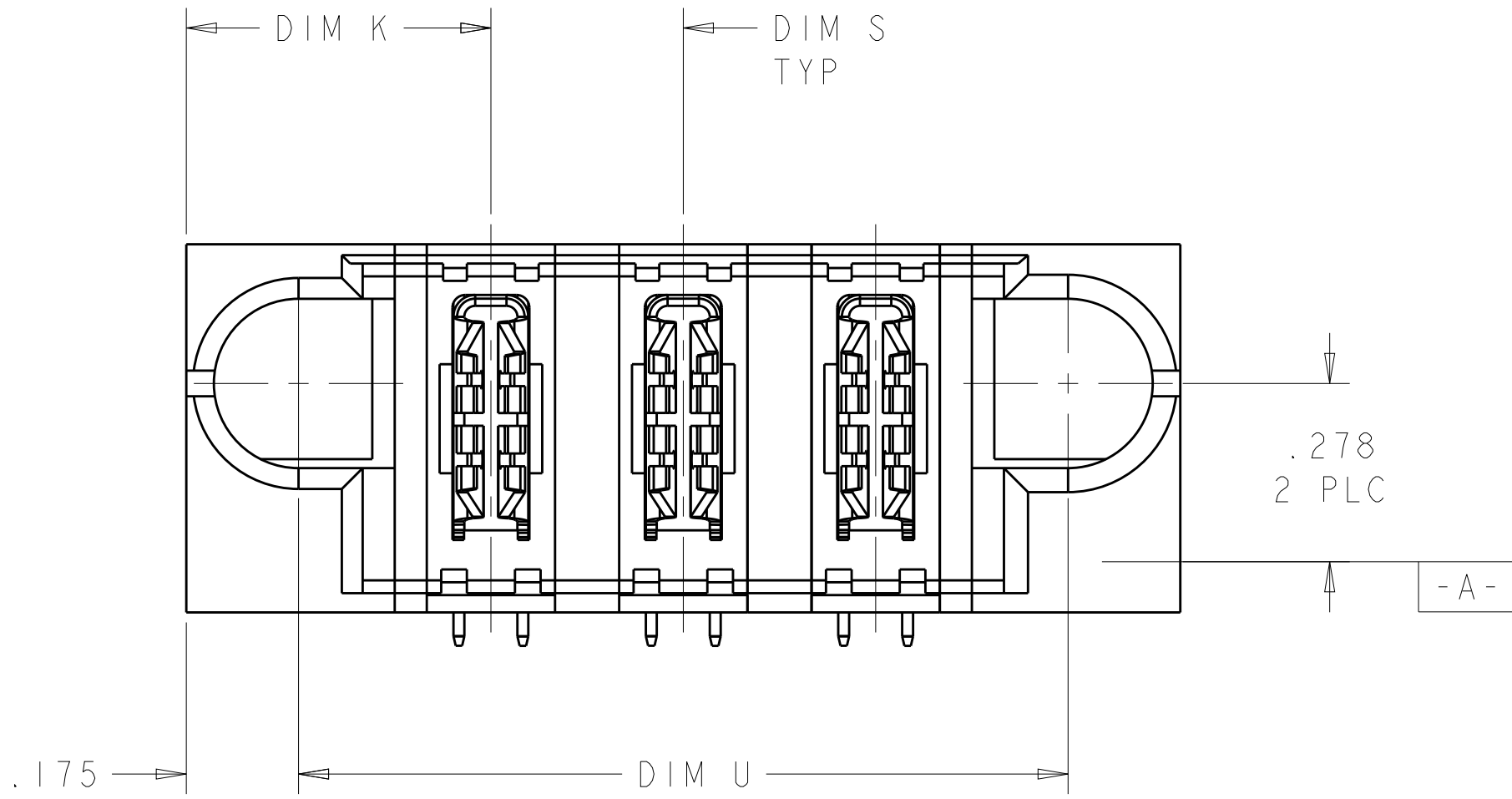


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		C	REV PER ECR-07-006314	21MAY2007	CZ	SY
			D	REV PER ECR-07-030973	24DEC2007	CZ	SY
			D1	ADD DASH NUMBER -5	22APR2009	OL	SY
			D2	REV PER ECR-09-010609	11MAY2009	OL	SY
			D3	ADDED DASH NUMBER -6	22APR2010	AL	SY
			E1	REV PER ECR-10-012886	23JUN2010	AL	SY

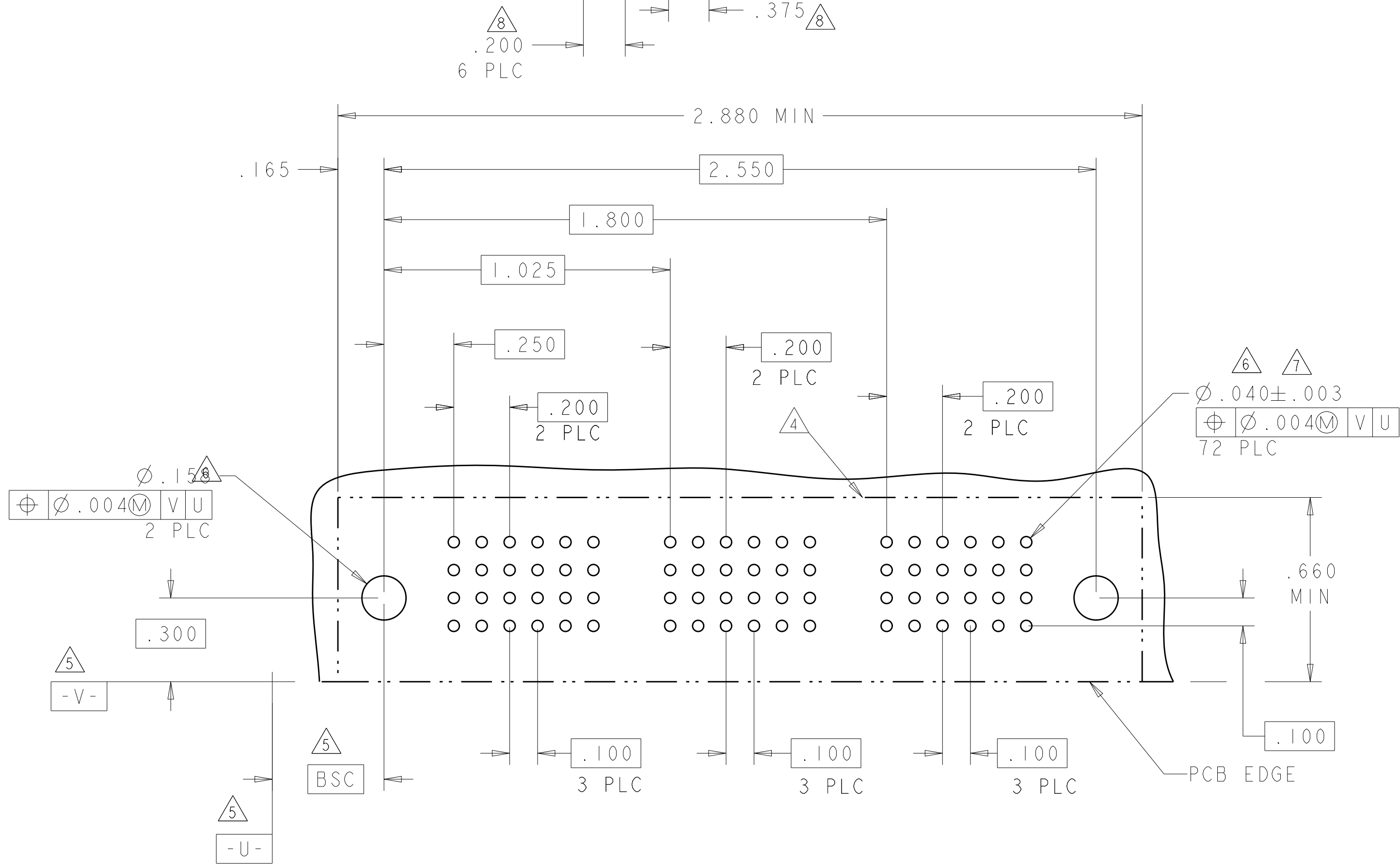


- 1 "AMP" PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC. UL94 V-0
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY.
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB- ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB- .0453±.0010 DRILLED HOLES WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040±.003 DIA. HOLE
- 8 VARIABLE DIMENSIONS SHOWN ON VIEW (SHEET2 AND SHEET3).

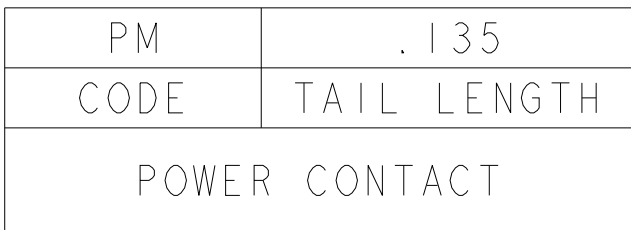


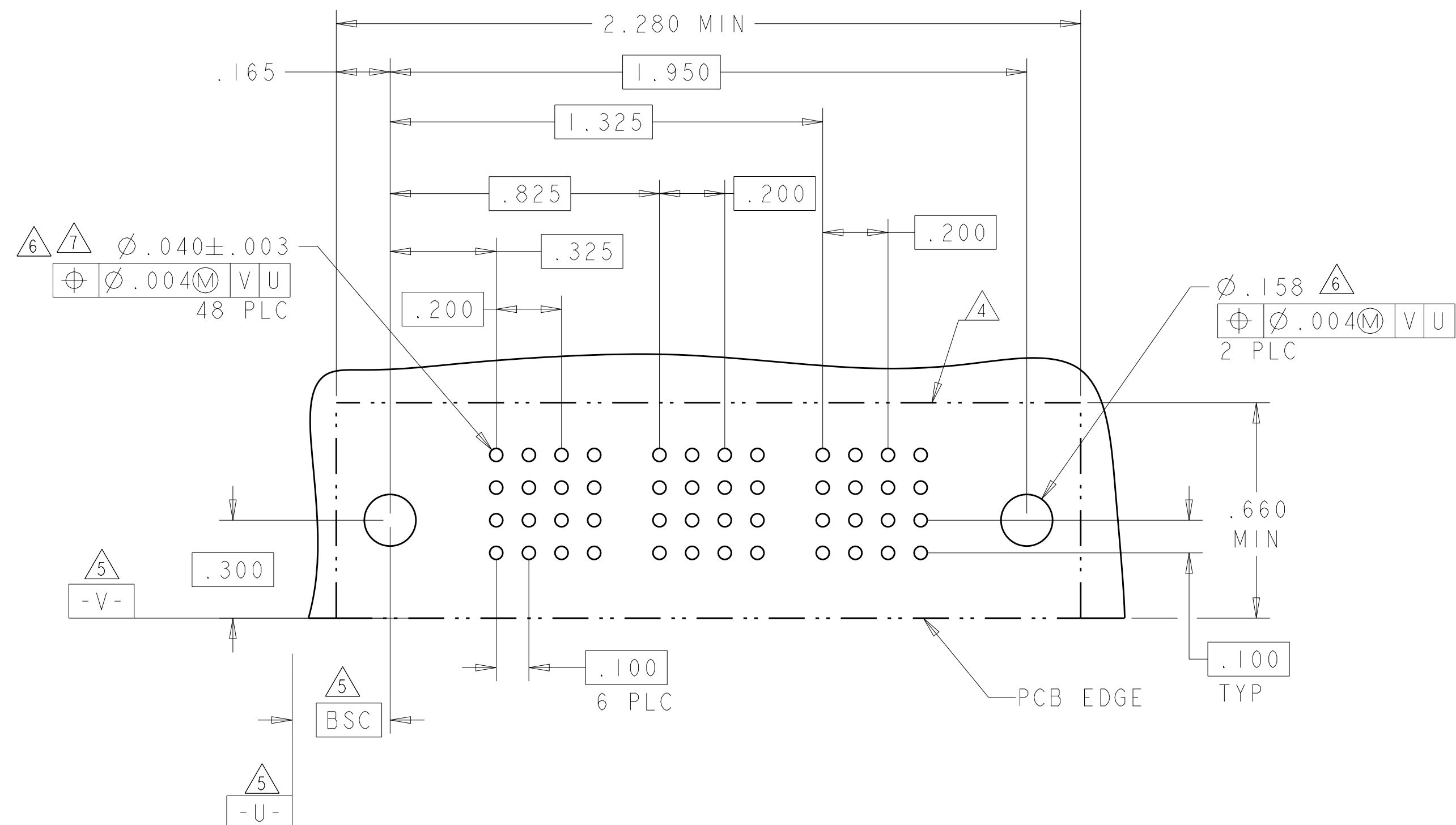
.250	1.800	1.850	2.150	.450	6P	6450323-7
.200	5.550	5.600	5.900	.450	26P	6450323-5
8	2.500	2.550	2.850	.450	9P	6450323-4
8	1.900	1.950	2.250	.525	6P	6450323-3
.300	1.800	1.850	2.150	.475	5ACP	6450323-2
.300	1.200	1.250	1.550	.475	3 ACP	6450323-1
DIM S	DIM U	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLING DOCUMENT FOR THE PRODUCT. ANY CHANGES TO THE PRODUCT SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN R.GRZYBOWSKI 30MAR05 CHK M.PERCHEKKE 30MAR05 APVD M.PERCHEKKE		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°		NAME RIGHT ANGLE HEADER ASSEMBLY W/GUIDES MULTI-BEAM XL	
MATERIAL 2		FINISH 3		SIZE CAGE CODE DRAWING NO A1 00779 6450323	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 5 REV E1	

[illegible]

.165
 2.880 MIN
 2.550
 1.800
 1.025
 .250
 .200
 2 PLC
 .200
 2 PLC
 .200
 2 PLC
 .040 ± .003
 ⊕ Ø .004 (M) V U
 72 PLC
 .660 MIN
 .100
 3 PLC
 .100
 3 PLC
 .100
 3 PLC
 PCB EDGE
 .300
 .150
 V U
 2 PLC
 6
 7
 5
 BSC

AMP 4805 REV 31MAR2000

AMP 4805 REV 31MAR2000

NO CONTACTS LOADED

AMP 4805 REV 31MAR2000

