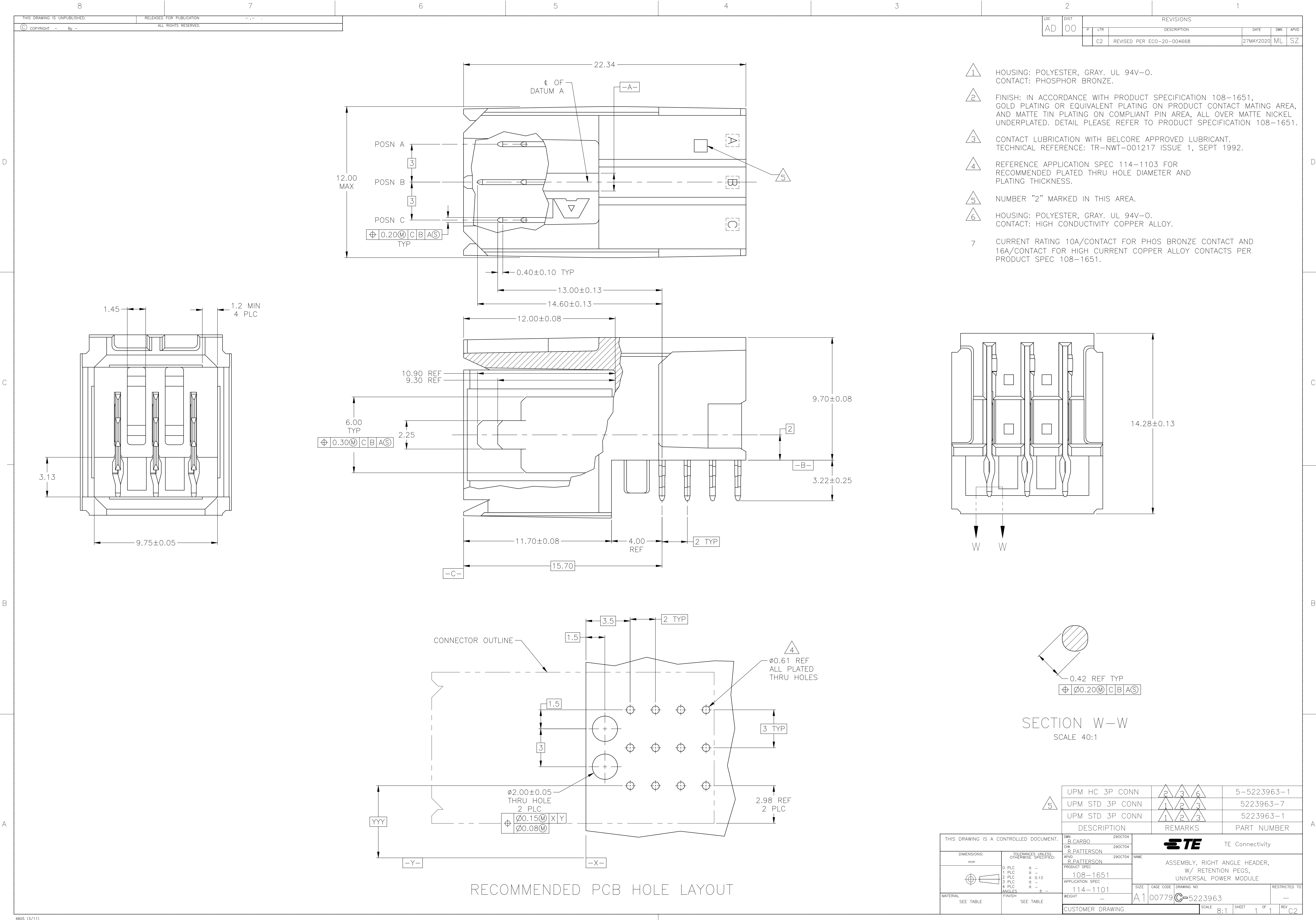




LOC		DIST		REVISONS			
AD		00		REV	DESCRIPTION	DATE	DWN
C2		REVISED		PER	ECO-20-004668	27MAY2020	ML

- 1

HOUSING: POLYESTER, GRAY. UL 94V-0.
CONTACT: PHOSPHOR BRONZE.
- 2

FINISH: IN ACCORDANCE WITH PRODUCT SPECIFICATION 108-1651,
GOLD PLATING OR EQUIVALENT PLATING ON PRODUCT CONTACT MATING AREA,
AND MATTE TIN PLATING ON COMPLIANT PIN AREA, ALL OVER MATTE NICKEL
UNDERPLATED. DETAIL PLEASE REFER TO PRODUCT SPECIFICATION 108-1651.
- 3

CONTACT LUBRICATION WITH BELCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEPT 1992.
- 4

REFERENCE APPLICATION SPEC 114-1103 FOR
RECOMMENDED PLATED THRU HOLE DIAMETER AND
PLATING THICKNESS.
- 5

NUMBER "2" MARKED IN THIS AREA.
- 6

HOUSING: POLYESTER, GRAY. UL 94V-0.
CONTACT: HIGH CONDUCTIVITY COPPER ALLOY.
- 7

CURRENT RATING 10A/CONTACT FOR PHOS BRONZE CONTACT AND
16A/CONTACT FOR HIGH CURRENT COPPER ALLOY CONTACTS PER
PRODUCT SPEC 108-1651.

SECTION W-W
SCALE 40:1

UPM HC 3P CONN	2	3	6	5-5223963-1
UPM STD 3P CONN	1	2	3	5223963-7
UPM STD 3P CONN	1	2	3	5223963-1
DESCRIPTION	REMARKS			PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO	29OCT04	TE Connectivity			
DIMENSIONS: mm		CHK R. PATTERSON	29OCT04	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV R. PATTERSON	29OCT04	PRODUCT SPEC			
0 PLC ± -		114-1101		APPLICATION SPEC			
1 PLC ± 0.13		114-1101		SIZE			
2 PLC ± -		114-1101		CAGE CODE			
3 PLC ± -		114-1101		DRAWING NO			
4 PLC ± -		114-1101		RESTRICTED TO			
ANGLES ± -		114-1101		SCALE			
FINISH		114-1101		SHEET			
MATERIAL		114-1101		REV			
SEE TABLE		114-1101		C2			
SEE TABLE		114-1101		CUSTOMER DRAWING			