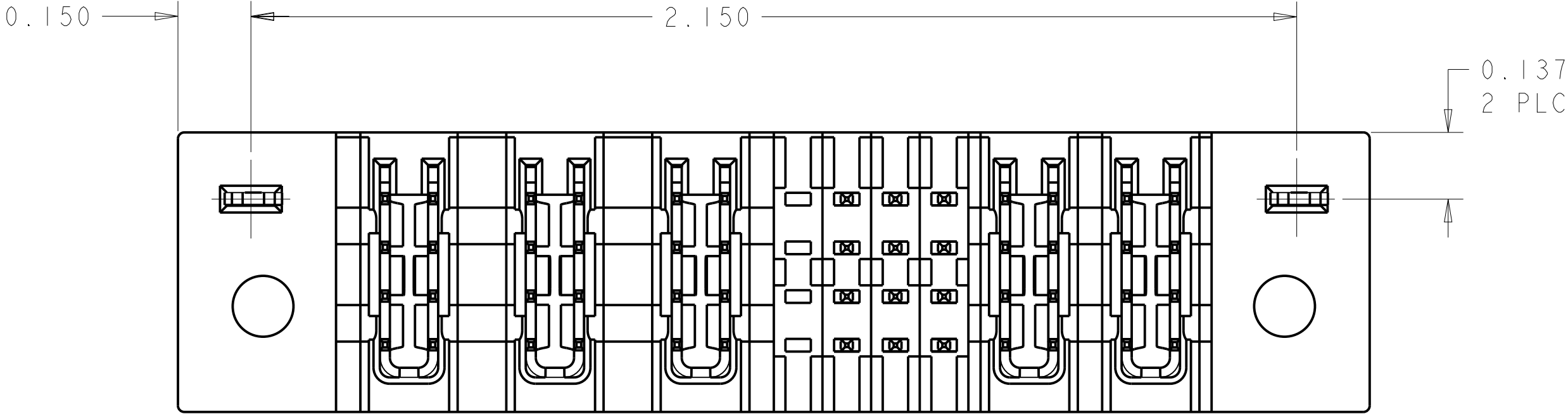
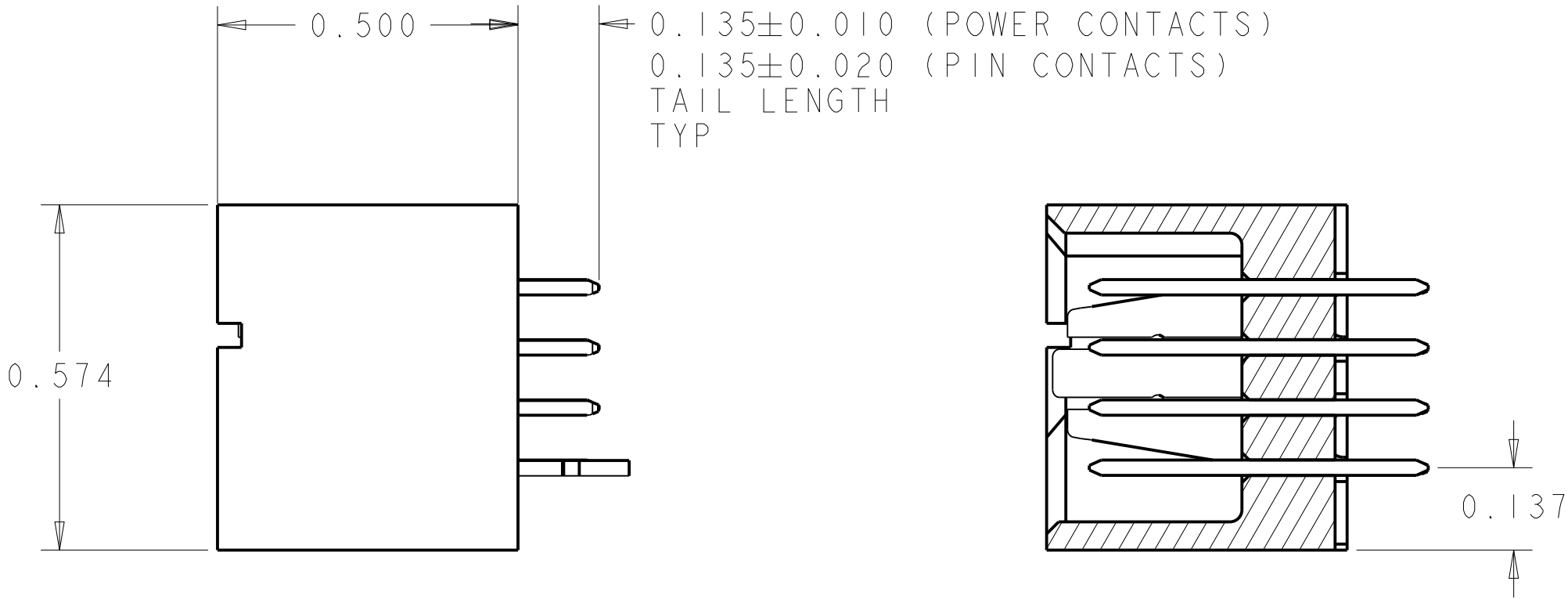
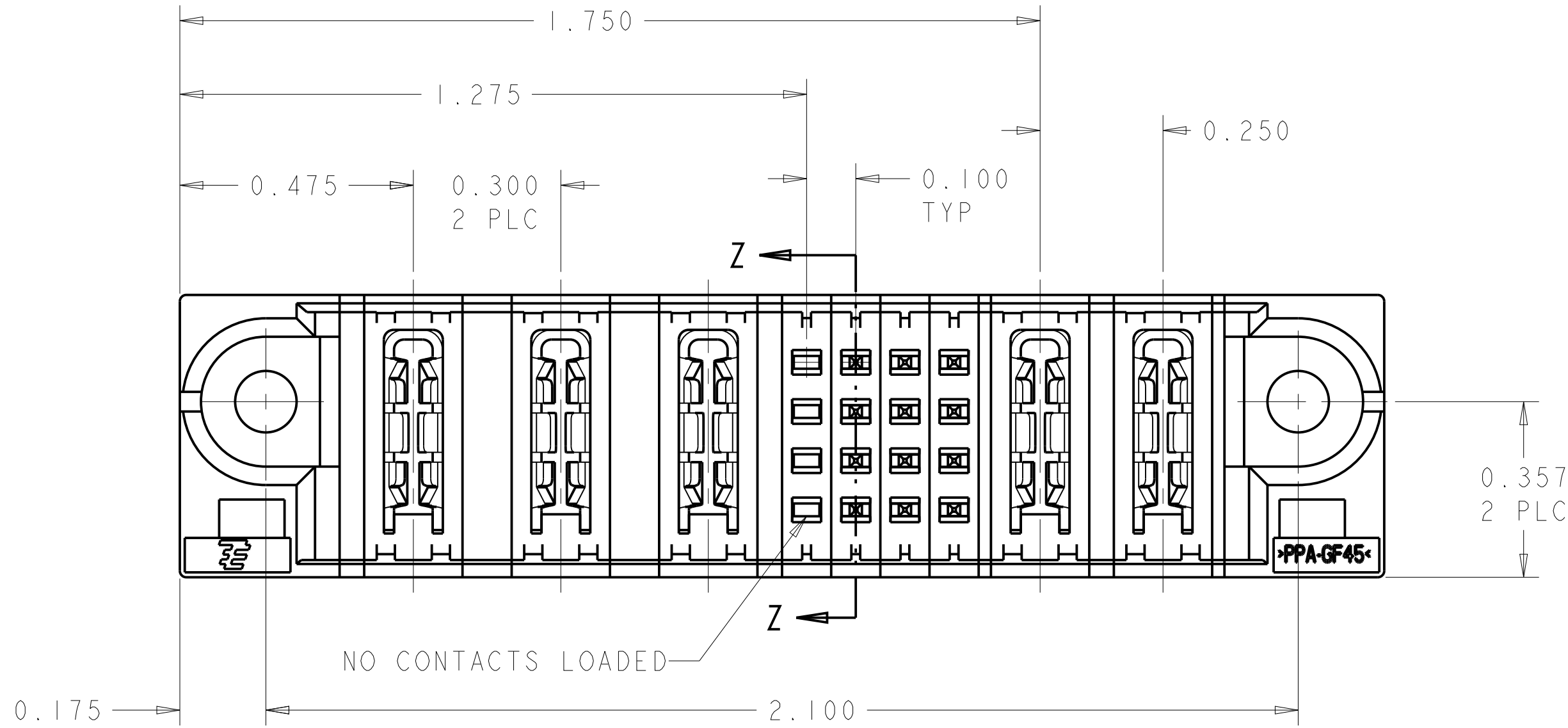
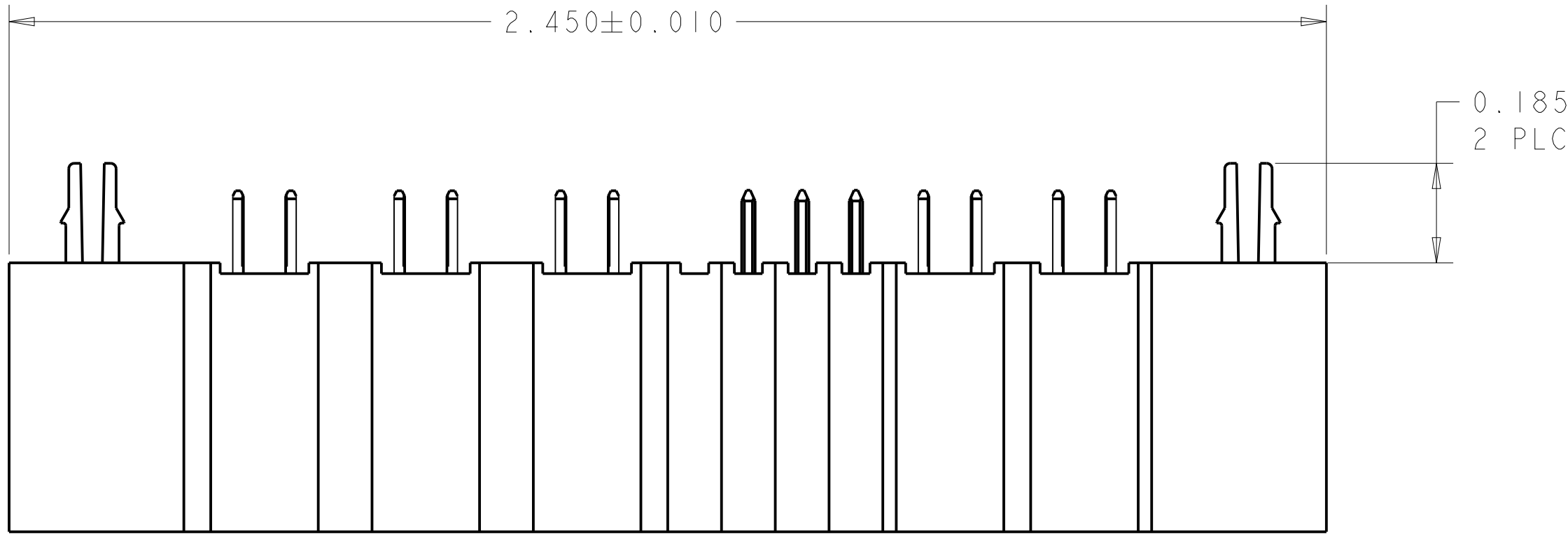


LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					A	RELEASED	29DEC05	RG	MP
					A1	REV PER ECR-14-002489	24FEB2014	OL	SZ



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.50 LONG MAY BE MARKED ON BOTH SIDES
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT -COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLARING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER
.001 TO .003 Cu PLATING TO ACHIEVE A .040±.003 DIA. HOLE.
8. A SEATING TOOL IS REQUIRED TO SEAT THE HEADER ON THE PC BOARD. PLEASE
REFER TO THE 114-13038 APPLICATION SPECIFICATION.



SECTION Z-Z

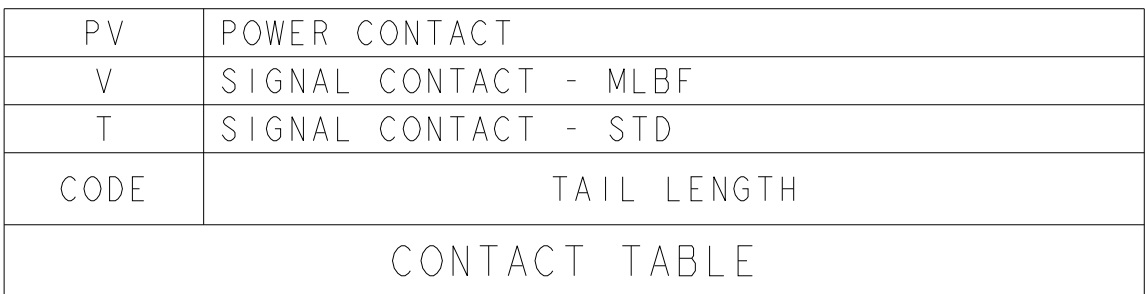
DESIGN APPROVED THIS PRINT IS

PRELIMINARY

TO FIRST PIECE APPROVAL
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

3ACP + 16S + 2P		1888316-1	
DESCRIPTION		PART NUMBER	
DWN R.GRZYBOWSKI CHK M.PERCHERKE APVD M.PERCHERKE		29DEC05 29DEC05 -	
DIMENSIONS: INCHES		NAME VERTICAL HEADER ASSEMBLY W/GUIDES SOLDER TAILS, MULTI-BEAM XL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-1973	
0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°		APPLICATION SPEC 114-13038	
MATERIAL -2		WEIGHT -	
FINISH -3		CUSTOMER DRAWING	
SIZE A1		CAGE CODE 00779	
DRAWING NO C=1888316		RESTRICTED TO -	
SCALE 4:1		SHEET 1 OF 2	
		REV A1	

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT FOR FICO TECHNOLOGIES CORPORATION IT IS SUBJECT TO CHANGE, AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.											
DIMENSIONS: INCHES 	TOLERANCES UNLESS OTHERWISE SPECIFIED: <table> <tr> <td>0 PLC</td> <td>± .</td> </tr> <tr> <td>1 PLC</td> <td>± .</td> </tr> <tr> <td>2 PLC</td> <td>± .01</td> </tr> <tr> <td>3 PLC</td> <td>± .005</td> </tr> <tr> <td>4 PLC</td> <td>± .0020</td> </tr> </table> ANGLES ± 2°	0 PLC	± .	1 PLC	± .	2 PLC	± .01	3 PLC	± .005	4 PLC	± .0020
0 PLC	± .										
1 PLC	± .										
2 PLC	± .01										
3 PLC	± .005										
4 PLC	± .0020										
MATERIAL -	FINISH -										