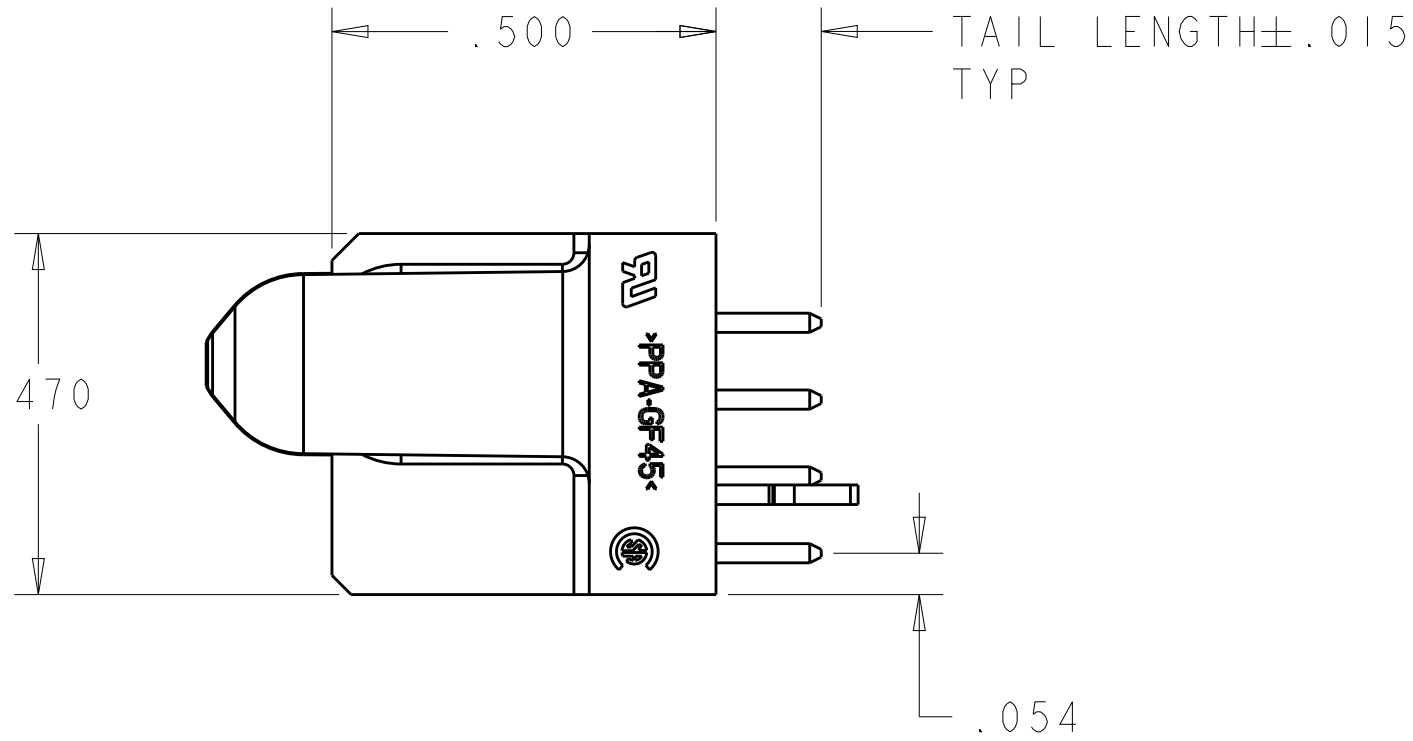
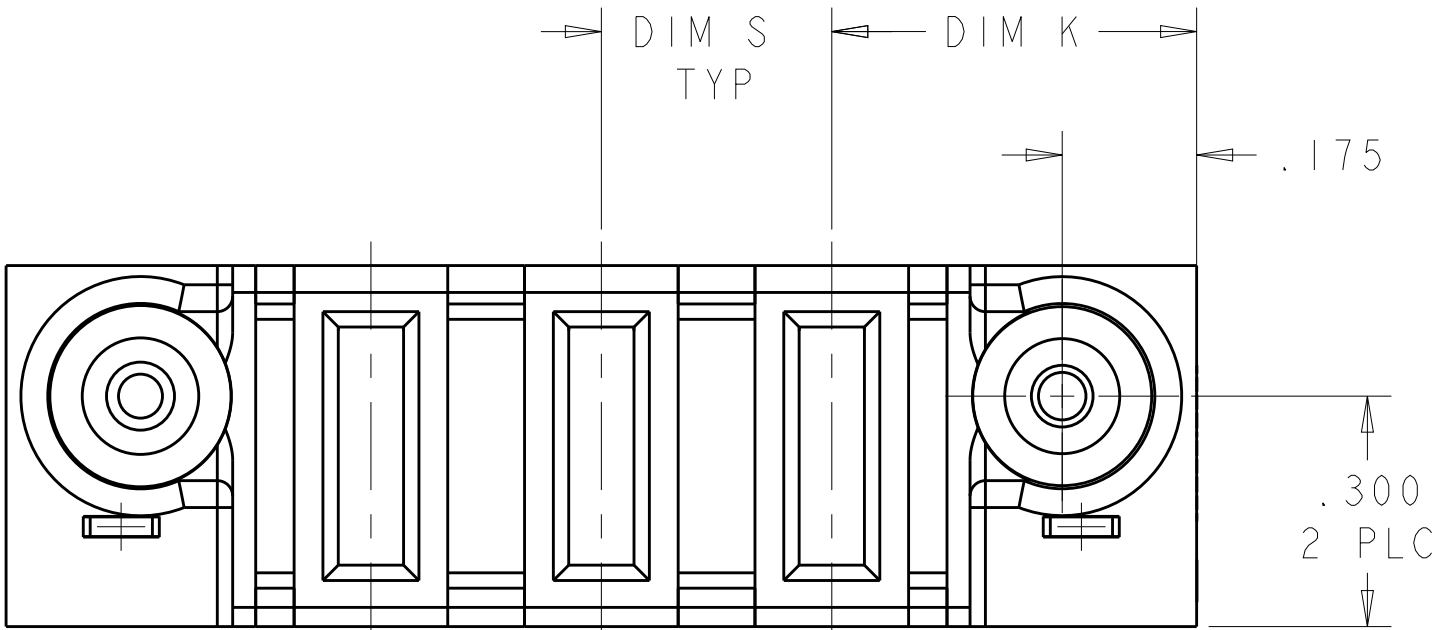
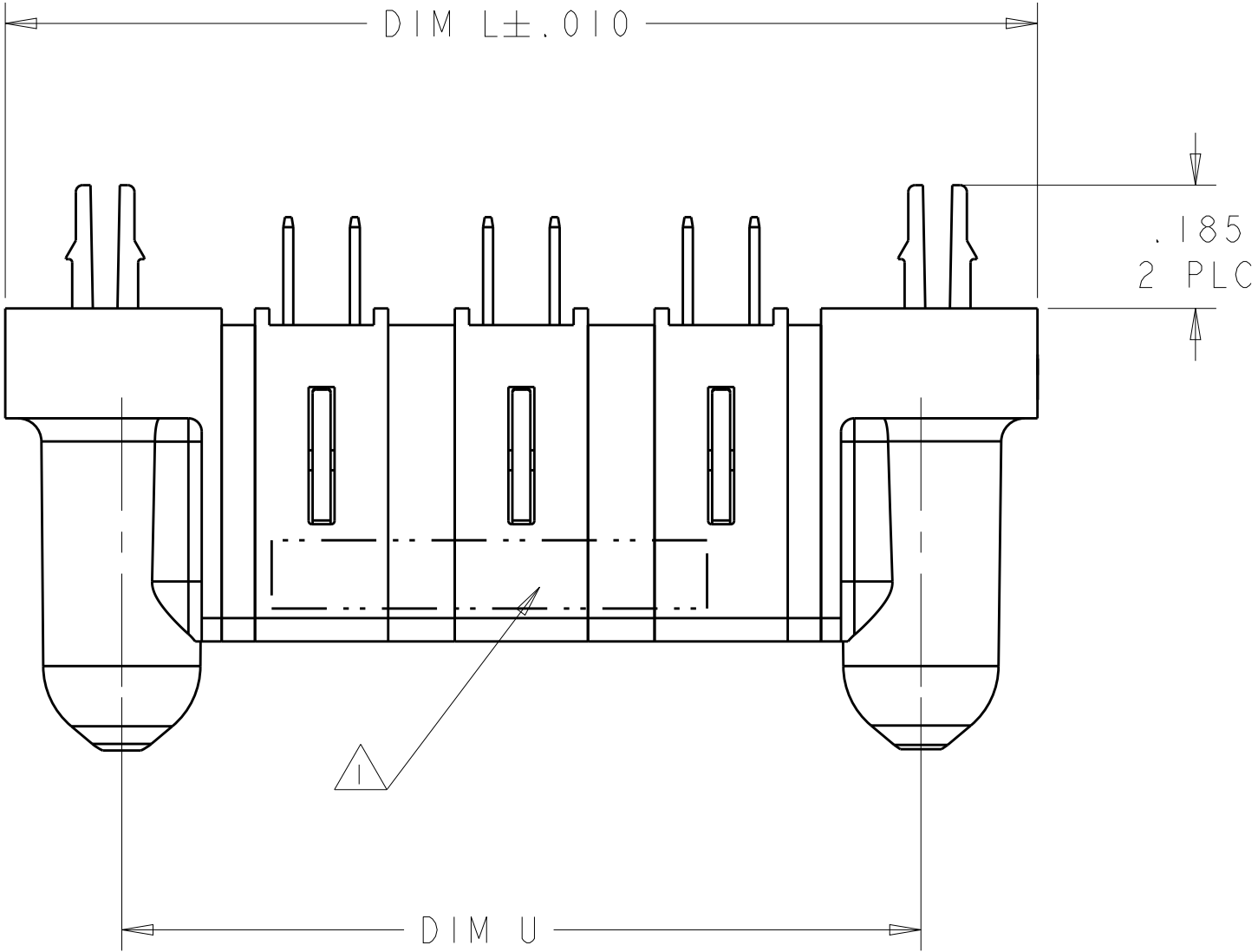
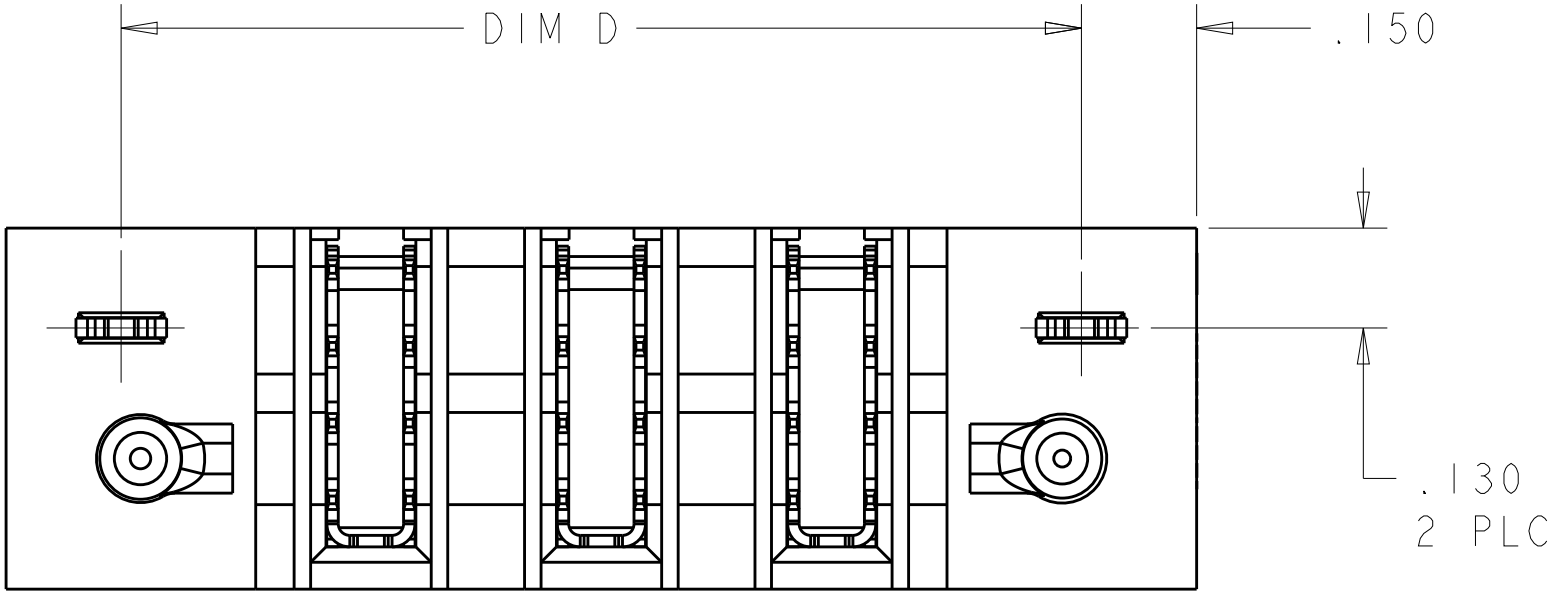


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A2	ADVISED	20MAR2013	ML	SZ



- 1 "AMP", TRADEMARK, PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-O
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF SIGNAL AND POWER CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453 ±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 CU PLATING TO ACHIEVE A .040±.003 DIA HOLE
- 8 POWER CONTACT AREA LUBRICATED WITH LUBRICANT
- 9 NOT RELEASED FOR PRODUCTION.

9	1.200	.300	1.250	1.550	.475	3ACP	1892403-1	
	DIM U	DIM S	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER	
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN C.ZHOU CHK S.ZHAO APVD S.YAO	ZOMAY2007 S.YAO	TE Connectivity		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME				VERTICAL RECEPTACLE ASSEMBLY, WITH GUIDES MULTI-BEAM XL
		0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038		SIZE A1		
		ANGLES FINISH		WEIGHT			CAGE CODE DRAWING NO 1892403	
		2		3				
MATERIAL				Customer Drawing		SCALE 4:1	SHEET 1 OF 2	REV A2

VM	.135	STD,LUBRICANT
VA	.135	MFBL,LUBRICANT
CODE	TAIL LENGTH	DESCRIPTION
POWER CONTACTS		

