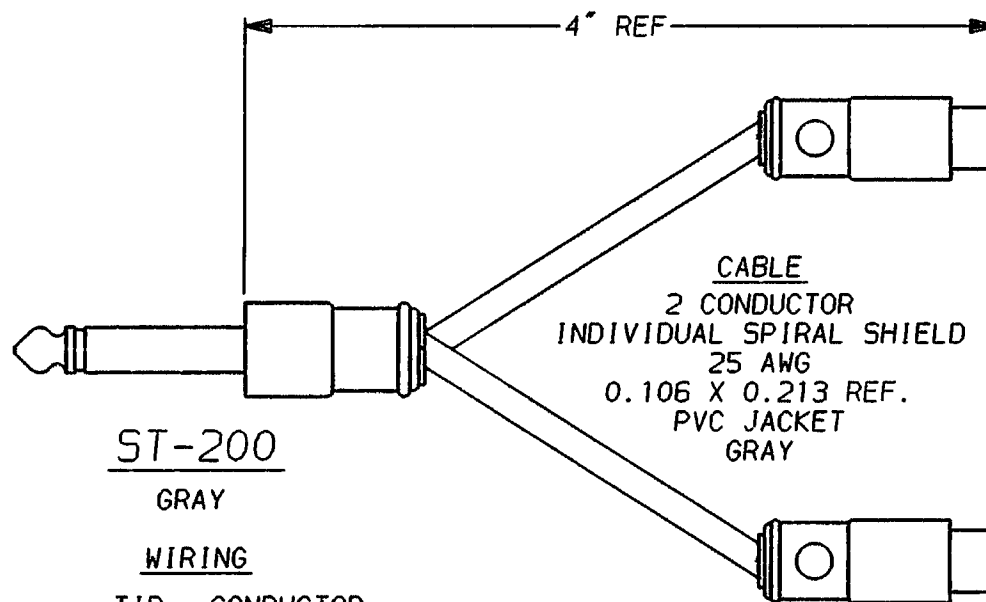




ST-200

GRAY

WIRING

TIP - CONDUCTOR
SLEEVE - SHIELD

PHONE PLUG MATERIALS:

TIP & SLEEVE - BRASS, NICKEL PLATED

INSULATION - PHENOLIC & POLYESTER

INTERNAL SHIELD - CADMIUM PLATED STEEL

MOLDED HANDLE - BUTYRATE PLASTIC

ST-60

GRAY

PHONE PLUG MATERIALS:

TIP - BRASS, CADMIUM PLATED

SLEEVE - STEEL, CADMIUM PLATED

INSULATION - PHENOLIC & NYLON

MOLDED HANDLE - BUTYRATE PLASTIC

ST-60

GRAY

WIRING

TIP - CONDUCTOR (2)
SLEEVE - SHIELD (2)

CUSTOMER DRAWING

CAD/CAM DWG. NO.

330P.CD

SHEET 1 OF 1

★ STAR SYMBOL DENOTES CRITICAL DIMENSION,
SEE S/C ENGINEERING STANDARD ES-0001

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED
BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$
FRACTIONAL DIMENSIONS $\pm 1/64$
ANGLES $\pm 1/2^\circ$
ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
2. REMOVE ALL BURRS
3. MAKE NO DIMENSIONAL ALLOWANCES FOR
APPLIED FINISHES, I.E., PLATING,
PAINTING, ETC.
4. HOLES ON THE SAME CENTERLINE MUST BE
ALIGNED WITHIN $\pm .002$

SIZE	WIDTH	MULT	LBS./M	TEMPER
FINISH		MATERIAL		
SPEC. NO.		SPEC. NO.		
FIRST USED ON		SCALE 1 = 1		
DATE DRAWN	BY	CHK'D	APP'D	
12-3-96	RC	IAC 12-3-96	KS 12-3-96	
NAME CABLE ASSEMBLY ST-200 TO (2) ST-60			PART NO. 330P	ISSUE A

Switchcraft®

ISSUE	CHANGE NO.	DATE	BY	APP'D
A	FIRST DRAWN ECO #21503	12-3-96	RC	IAC
REVISIONS				

DO NOT SCALE DRAWING



ROUTING

