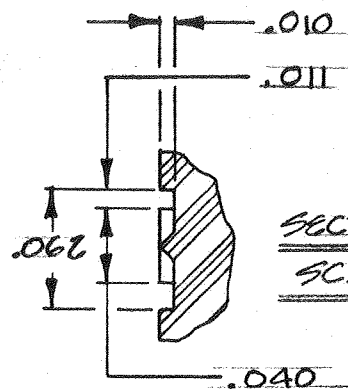
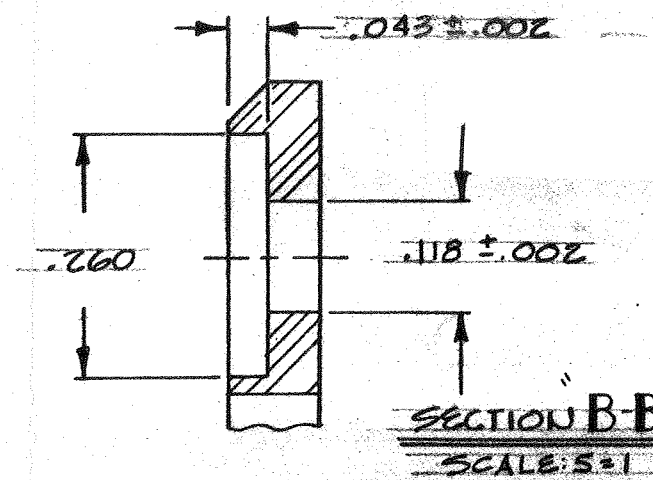
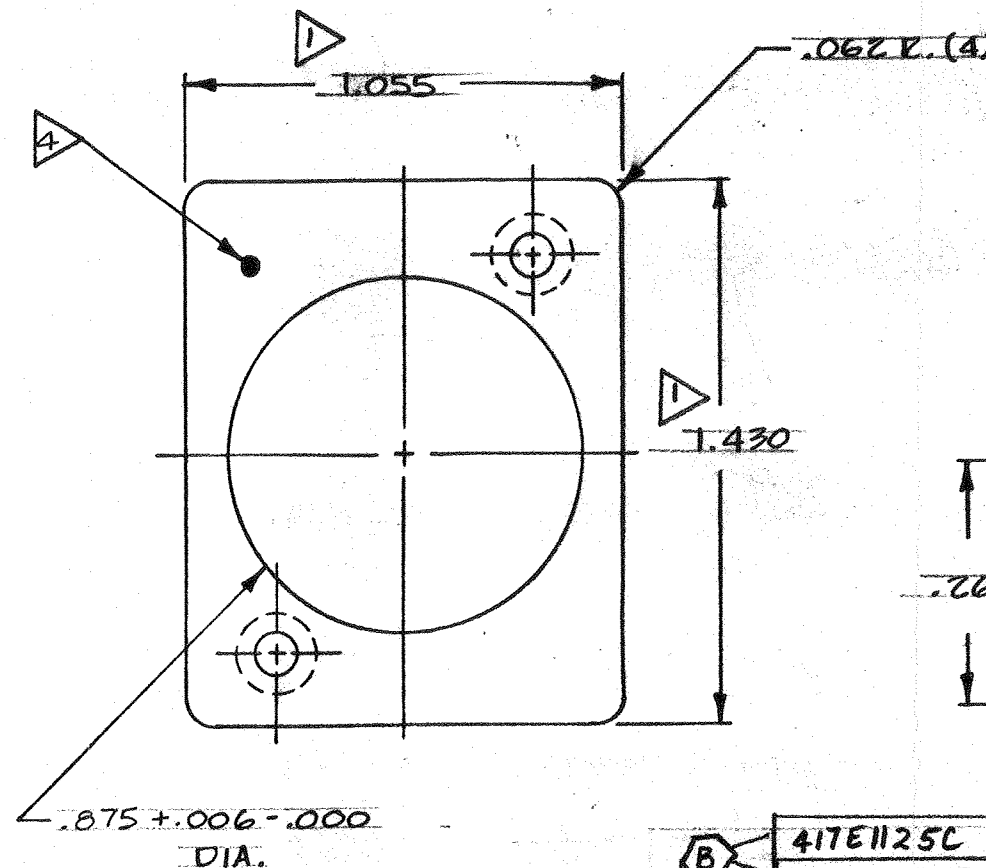
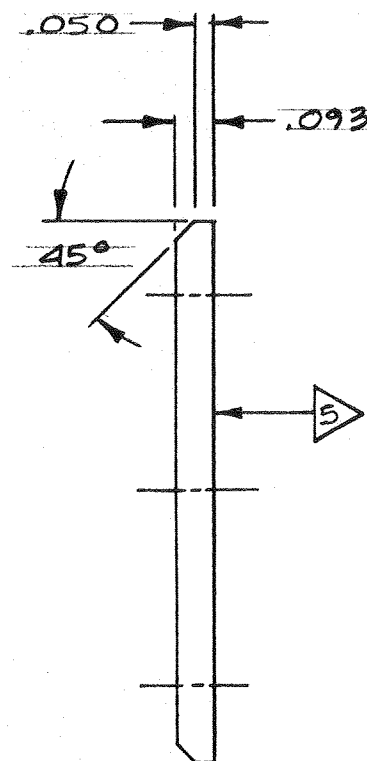
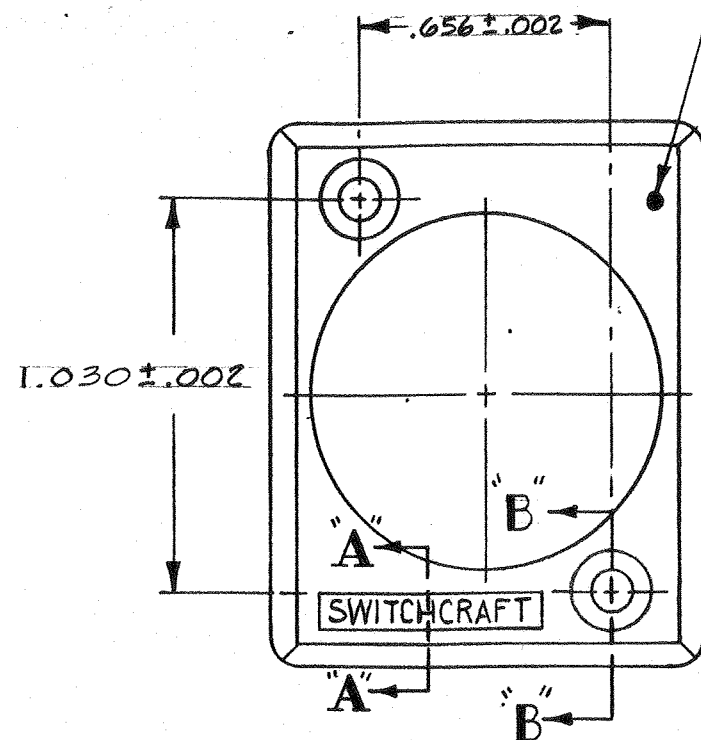




SECTION A-A
SCALE 10=1



SECTION B-B
SCALE 5=1

NOTES:

1. CENTERLINE DETERMINED BY FEATURES NOTED. ALL OTHER FEATURES SHOWN ON, OR SYMMETRICAL WITH, THE CENTERLINE TO BE CENTERED WITHIN .006, TOTAL, UNLESS OTHERWISE NOTED.
2. UNLESS OTHERWISE NOTED TOLERANCES INCLUDE DRAFT ALLOWANCE.
3. FRONT FACE TO HAVE A SMOOTH MATTE FINISH, FREE OF SURFACE DEFECTS.
4. CAVITY NUMBERS INDICATED BY DOTS, WITHIN DIMENSION.
5. THIS SURFACE TO BE FLAT WITHIN .008.

417E1125C	INACTIVE	GREEN
417E1122E	INACTIVE	RED
417E1128G	N/A	GRAY
417E1124B	INACTIVE	YELLOW
417E1129B	INACTIVE	WHITE
417E1120A	A	BLACK
417E1126G	A	BLUE
PART NO.	PART REV.	COLOR

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:		DRAWN BY IB DATE 1 JULY 80		FINISH SEE TABLE ABOVE	
1. DECIMAL DIMENSIONS ± .005		CHECKED BY W.H DATE 7-1-80		PER FINISH SPEC. NO.	
2. FRACTIONAL DIMENSIONS ± 1/64		APPROVED BY MW DATE 7-9-87		MATERIAL POLYCARBONATE	
3. ANGLES ± 1/2°		SCALE 2=1		PER MAT. SPEC. NO. 041 P001	
4. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.		FIRST USED ON Y*F		SWITCHCRAFT	
5. ALL DIMENSIONS IN INCHES		NAME ESCUCHRON			
6. FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.		PART NO. 417 E 112		ISSUE B	
7. REMOVE ALL BURRS.		SHEET 1 OF 1			
8. PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.					
9. HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002					

☆ STAR SYMBOL DENOTES CRITICAL DIMENSION. SEE S/C ENGINEERING STANDARD ES-0001.

REF 417E107 #5 SCREW HOLE

DO NOT SCALE DRAWING

ROUTING

6 12 33 46